

### EL 2820 LED 2820-SR2001H-AM



#### Features

- Package : SMD package
- Color : Super Red
- Typ. Luminous Flux : 30 lm @ 200mA
- Viewing angle : 120°
- ESD : 2KV
- MSL : 2
- Qualifications : According to AEC-Q102
- Sulfur robustnes: A0
- Compliance with RoHS and REACH
- Compliance Halogen Free .(Br <900 ppm ,Cl <900 ppm , Br+Cl < 1500 ppm)

#### Applications

- Automotive lighting

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# 1. Characteristics

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Forward Current	$I_F$	50	200	250	mA	---
Luminous Flux	$I_v$	27	30	45	lm	$I_F=200\text{mA}$
Forward Voltage	$V_F$	1.75	2.50	2.75	V	$I_F=200\text{mA}$
Viewing Angle	$\varphi$	---	120	---	deg	$I_F=200\text{mA}$
Dominant Wavelength	$\lambda_d$	612	613.5	624	nm	$I_F=200\text{mA}$
Thermal Resistance (Junction to Solder)	Real	$R_{th JS real}$	---	---	24	K/W $I_F=200\text{mA}$
	Electrical	$R_{th JS el}$	---	---	15	

## Notes:

1. Luminous Flux measurement tolerance:  $\pm 8\%$ .
2. The data of Luminous Flux measured at thermal pad= $25^\circ\text{C}$
3. Forward voltage measurement tolerance:  $\pm 0.05\text{V}$
4. Tolerance of Dominant Wavelength :  $\pm 1\text{nm}$ .

## 2. Absolute Maximum Ratings

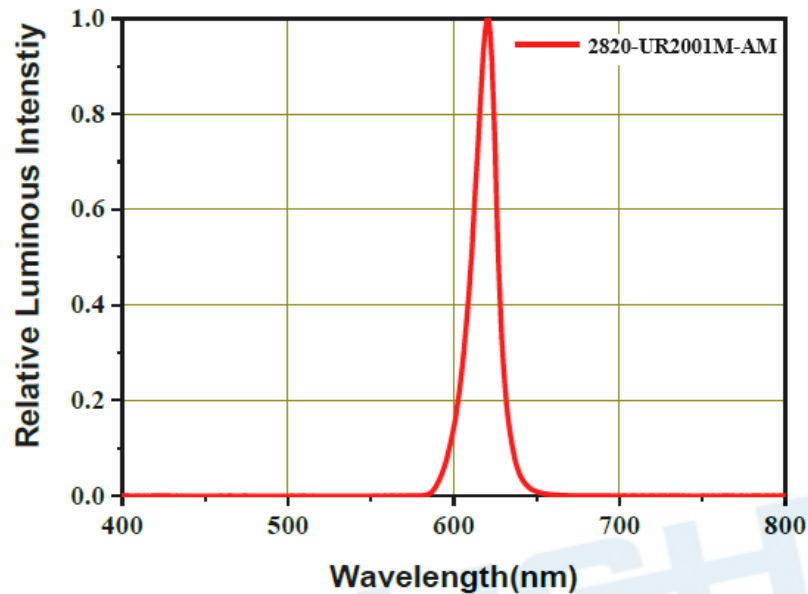
Parameter	Symbol	Ratings	Unit
Power Dissipation	$P_d$	687.5	mW
Forward Current	$I_F$	250	mA
Surge Current ( $t \leq 10 \mu\text{s}$ ; $D=0.005$ ; $T_s=25 \text{ }^\circ\text{C}$ )	$I_{FM}$	1000	mA
Reverse Voltage	$V_R$	Not designed for reverse operation	V
Junction Temperature	$T_J$	150	$^\circ\text{C}$
Operating Temperature	$T_{opr}$	-40 ~ +125	$^\circ\text{C}$
Storage Temperature	$T_{stg}$	-40 ~ +125	$^\circ\text{C}$
ESD Sensitivity ( $R=1.5\text{k}\Omega$ , $C=100\text{pF}$ )	$ESD_{HBM}$	2	kV
Soldering Temperature	Reflow	260 $^\circ\text{C}$ for 30sec	$^\circ\text{C}$

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### 3. Characteristics Graph

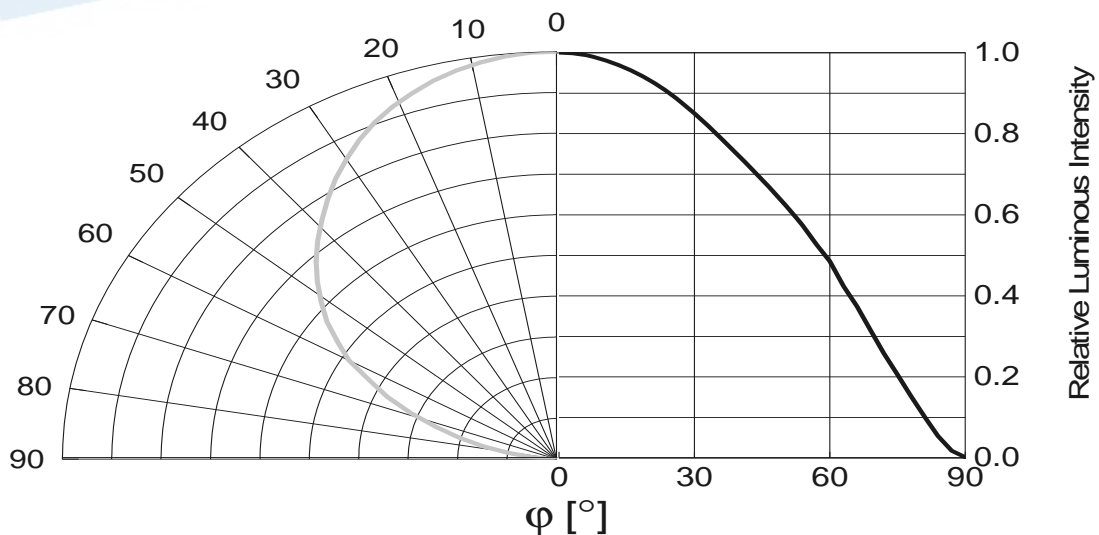
#### Wavelength Characteristics Relative Spectral Distribution @ Ts = 25°C, If=200mA

$$\Phi_v / \Phi_v (Max.) = f(\lambda)$$



#### Typical Diagram Characteristics of Radiation

$$\Phi_v / \Phi_v (0^\circ) = f(\varphi)$$

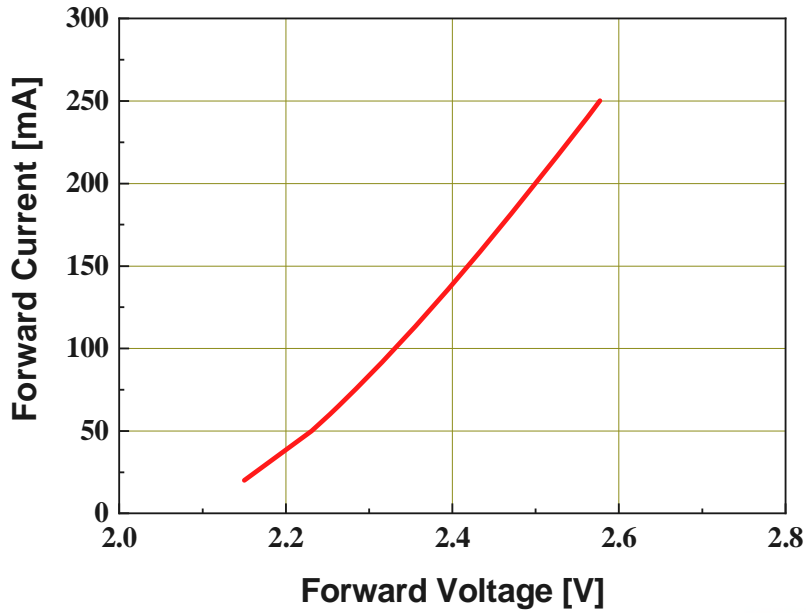


**Notes:**

1.  $\varphi$  is the off axis angle from lamp centerline where the luminous intensity is 1/2 of the peak value.
2. View angle tolerance is  $\pm 5^\circ$ .

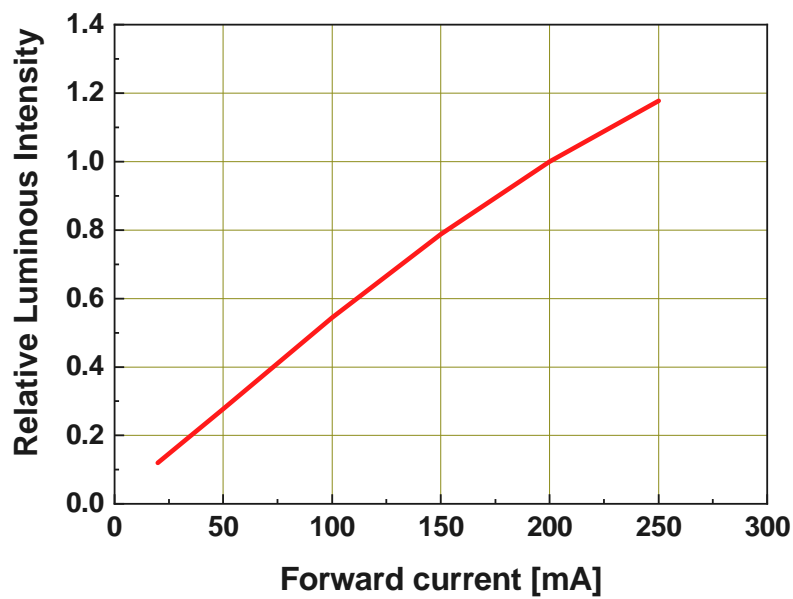
### Forward Current vs. Forward Voltage @ Ts = 25°C

$$I_F = f(V_F)$$



### Relative Luminous Flux vs. Forward Current @ Ts = 25°C

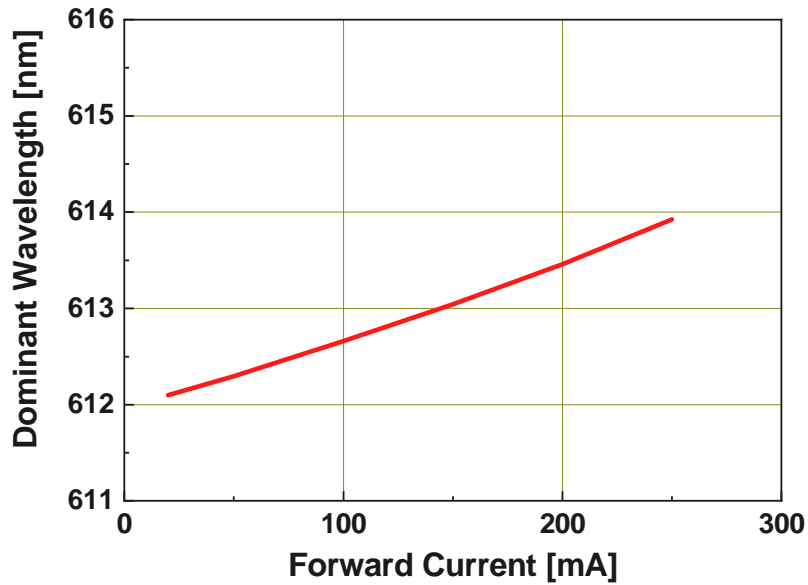
$$I_V/I_{V(200mA)} = f(I_F)$$



### Dominant Wavelength vs. Forward Current

@  $T_s = 25^\circ\text{C}$

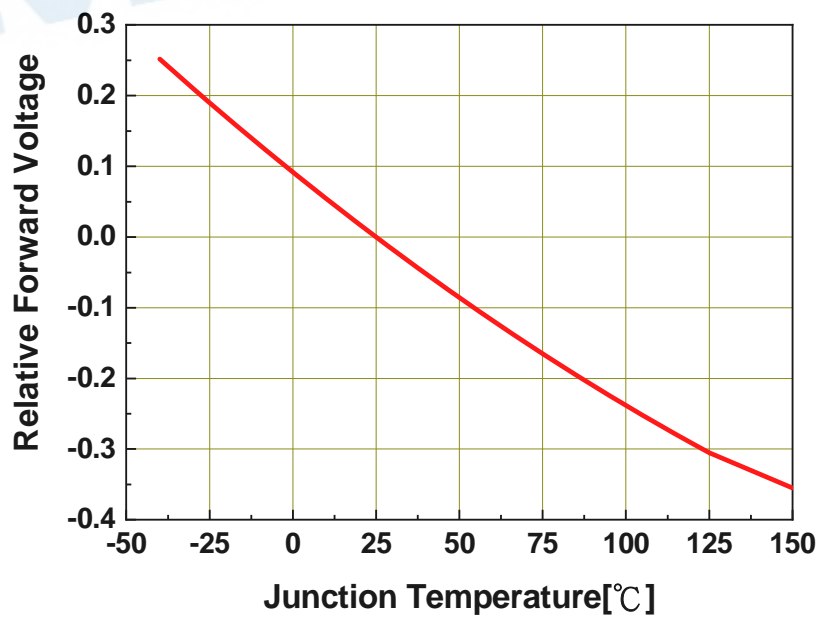
$$\lambda_d = f(I_F)$$



### Relative Forward Voltage vs. Junction Temperature

@  $I_F = 200\text{mA}$

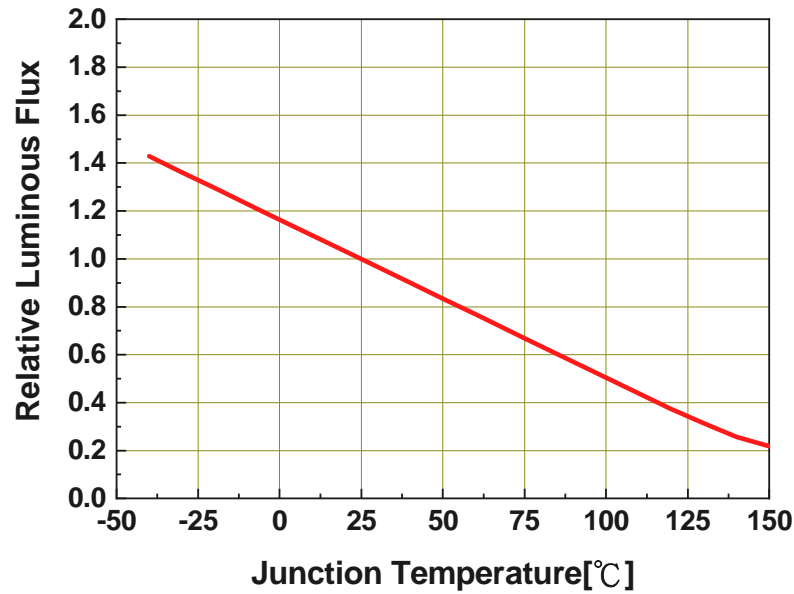
$$\Delta V_F = V_F - V_F(25^\circ\text{C}) = f(T_j)$$



### Relative Luminous Flux vs. Junction Temperature

@ I<sub>F</sub>=200mA

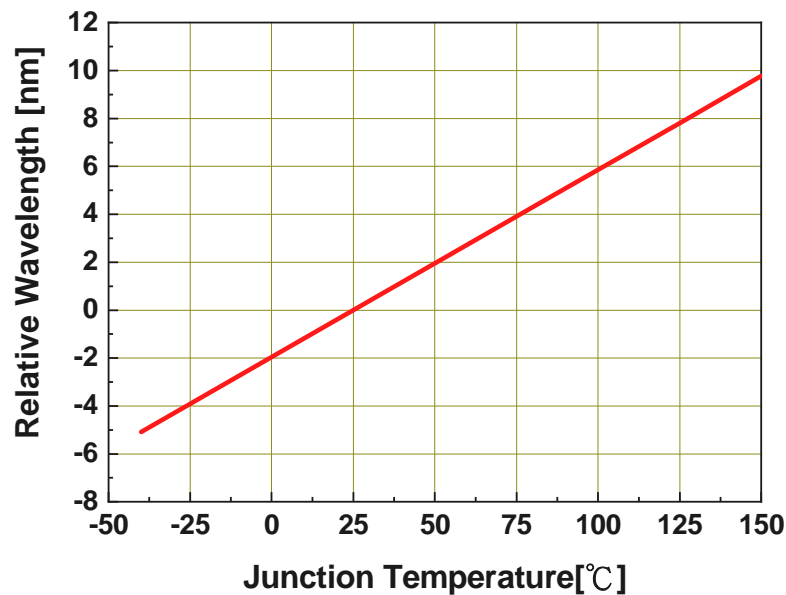
$$\Phi_v / \Phi_v(25^\circ C) = f(T_j)$$



### Relative Wavelength vs. Junction Temperature

@ I<sub>F</sub>=200mA

$$\Delta\lambda_d = \lambda_d - \lambda_d(25^\circ C) = f(T_j)$$





## Forward Current Derating Curve

$$I_F = f(T_S)$$

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## 4. Binning Information

### Luminous Flux Bins

Group	Bin	Minimum Photometric Flux (lm)	Maximum Photometric Flux (lm)
F	1	27	33
	2	33	39
	3	39	45

**Notes:**

1. Luminous Intensity measurement tolerance:  $\pm 8\%$ .

### Dominant Wavelength Bins

Group Bin	Minimum Dominant Wavelength [nm]	Maximum Dominant Wavelength [nm]
1215	612	615
1518	615	618
1821	618	621
2124	621	624

**Notes:**

1. Dominant wavelength measurement tolerance:  $\pm 1\text{nm}$

### Forward Voltage Bins

Bin code	Min Forward Voltage [V]	Max Forward Voltage [V]
1720	1.75	2.00
2022	2.00	2.25
2225	2.25	2.50
2527	2.50	2.75

**Notes:**

1. Forward voltage measurement tolerance:  $\pm 0.05\text{V}$ .
2. Forward voltage bins are defined at  $I_F = 200\text{mA}$  operation.

## 5. Part Number

### 2820-SR2001H-AM

Part number is designated with below details.

2820 = Product family name.

UR = Color <sup>[1]</sup>

200 = Test current [mA]

1 = Lead Frame Type ( 0=Ag ; 1=Au ; 2=MLP)

M = Brightness Level (H=High ; M=Medium ; L=Low)

AM = Automotive application

Note

[1] Color :

Symbol	Description
C	Cool White
N	Neutral White
W	Warm White
PA	Phosphor Converted Amber
PR	Phosphor Converted Red
UB	Blue
IB	Ice Blue
SB	Sky Blue
UP	Purple
UG	Green
UY	Yellow
UYG	Brilliant Yellow Green
UPG	Pale Green
UA	Amber
UR	Red
SR	Super Red
RGB	RGB-Color
PYG	Phosphor Converted Yellow Green

## 6. Ordering Information

**2820-SR2001H-ABCDEFGHIJKLM-NO-AM**

Part Number of the 2820	Order Code
2820-SR2001H-AM	2820-SR2001H-ABCDEFGHIJKLM-NO-AM

Order code contains information with below details :

ABCD = min/max wavelength or CCT

EFGH = min./max. luminous flux in [lm] or luminous intensity in [mcd]

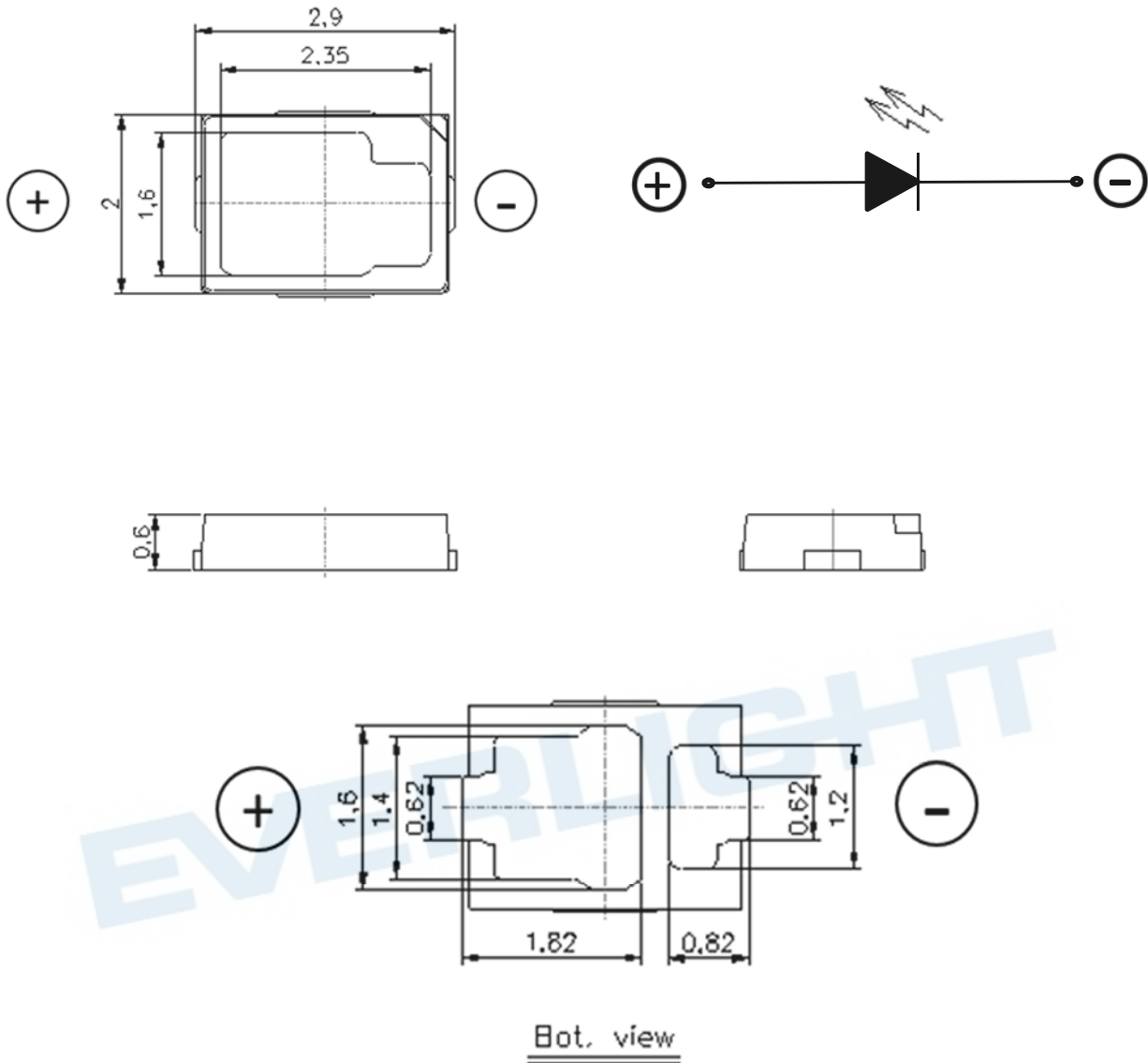
JKLM = min./max. forward voltage

NO = internal code

AM = Automotive Application

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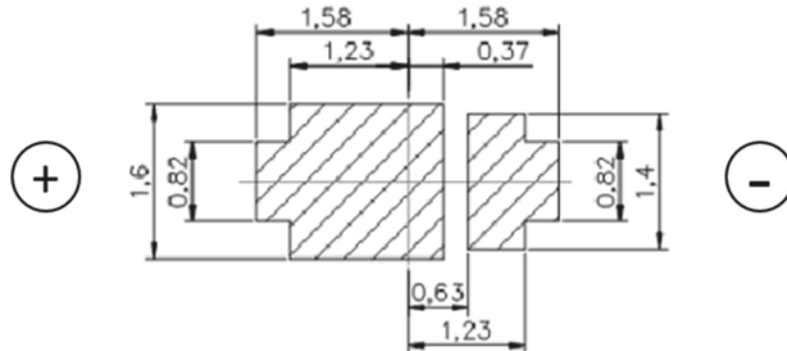
## 7. Mechanical Dimension



### Notes:

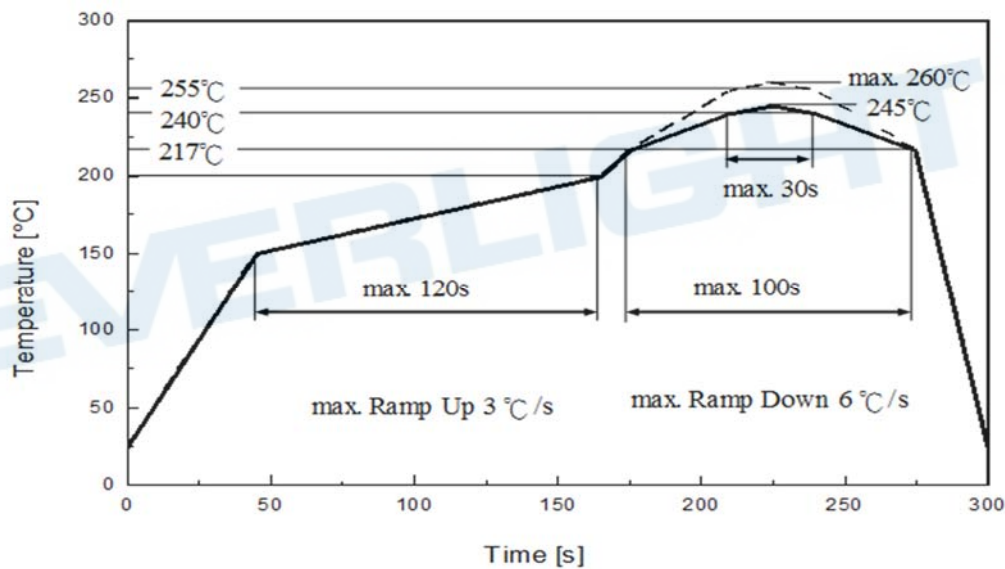
1. Dimensions are in millimeters.
2. Tolerances unless mentioned are  $\pm 0.1$ mm.

## 8. Recommended Soldering Pad



## 9. Reflow Soldering Profile

Soldering Condition (Reference: IPC/JEDEC J-STD-020D)



Profile Feature	Pb-Free Assembly	Unit
	Recommendation	
Ramp-up rate to preheat 25 °C to 150 °C	3	°C /sec
Time of soaking zone 150 °C to 200 °C	120	sec
Ramp-up rate to peak	3	°C /sec
Liquidus temperature	217	°C
Time above liquidus temperature	100	sec
Peak temperature (max.)	260	°C
Time within 5°C of the specified peak temperature	30	sec
Ramp-down Rate (max.)	6	°C /sec

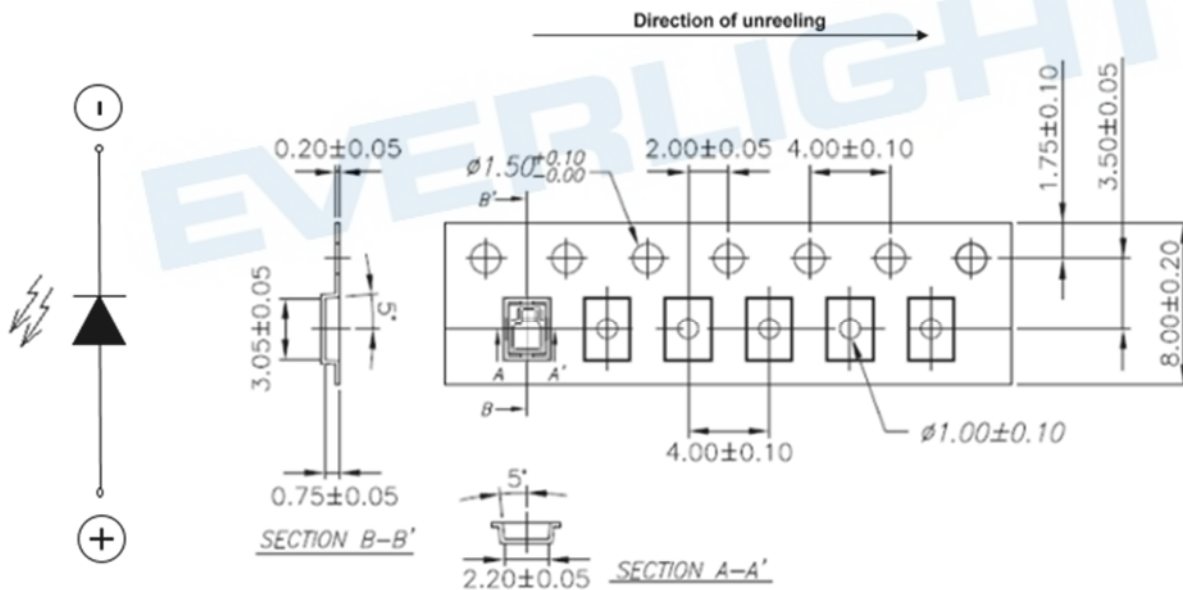
## 10. Packaging Information

### • Product Labeling



- CPN : Customer's Product Number
- P/N : Everlight Part Number
- QTY : Packing Quantity
- CAT : Luminous Flux (Brightness) Bin
- HUE : Color Bin
- REF : Forward Voltage Bin
- LOT No : Lot Number

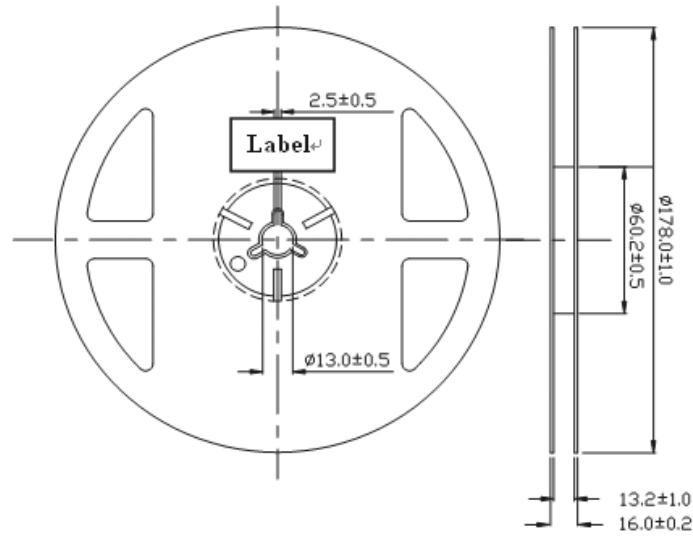
### • Packing: Loaded Quantity 2000 pcs Per Reel



#### Notes:

1. Dimensions are in millimeters.

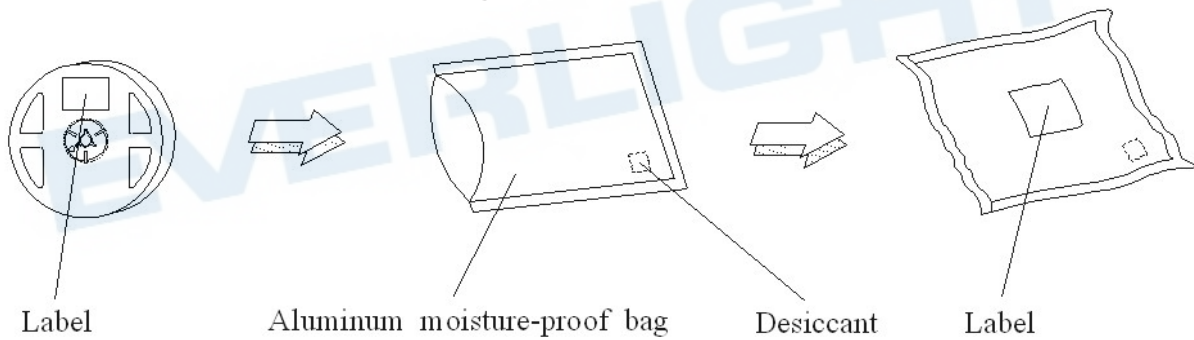
● **Reel Dimensions**



**Notes:**

1. Dimensions are in millimeters.

● **Moisture Resistant Packing Process**





## 11. Precaution for Use

### 1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (burn out will happen).

### 2. Assemblies

Do not stack assemblies containing LEDs to prevent damage to the optical surface of LEDs. Forces applied to the optical surface may result in the surface being damaged.

### 3. Soldering Condition

3.1 When soldering, do not put stress on the LEDs during heating.

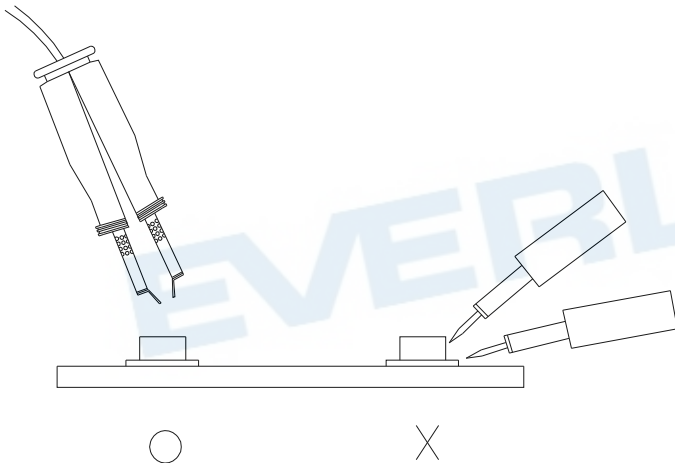
3.2 After soldering, do not warp the circuit board.

### 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

### 5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



## 12.Sulfur Test Criteria

Products	Failure Criteria
Exterior Lighting products	Luminous Flux +/-20%, forward voltage +/-10%, color coordinates x,y +/-0.01, color wavelength +/- 2 nm Visual defect issue following Everlight's inspection criteria
Interior lighting products	Luminous Flux +/-30% or +/-50% for some application, forward voltage +/-10%, color coordinates x,y +/-0.02, color wavelength +/- 2 nm Visual defect issue following Everlight's inspection criteria
Grade of H2S and FMG test	Please refer to the table as below. As for discolor, please refer to the Frame blackening after Grade of H2S and FMG test defect under Everlight's inspection criteria

	Grade A0	Grade A1	Grade B0	Grade B1
C12 H2S Class A C13 FMG	No discoloration	discoloration		
C12 H2S Class B C13 FMG			No discoloration	Discoloration

Class for H2S Test & FMG	Description	
	H2S	FMG
Class A	15 ppm with duration 336 h at 40 °C and 90% RH.	Duration 500 h at 25 °C and 75% RH. H2S concentration: 10ppb
Class B	10 ppm with duration 500 h at 25 °C and 75% RH.	SO2 concentration: 200ppb NO2 concentration: 200ppb Cl2 concentration: 10ppb

Class for H2S Test & FMG	Description
0	No discoloration
1	Discoloration

## Revision History

Current version: 25.Aug.2022

Issue No: DSE-0028082

Version: 2.0

Created by: Yukun Chen

Rev.	Subjects (major change in previous version)	Modified date
1.0	Standard data sheet	2022/07/12
2.0	Approved data sheet	2022/08/25

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