

DATASHEET

SMD • Side View LEDs EASV3006WA1



Features

- Side view white LED
- White SMT package
- Lead frame package with individual 2 pins
- Wide viewing angle
- · Soldering methods: IR reflow soldering
- Pb-free
- The product itself will remain within RoHS compliant version.
- Compliance with EU REACH.
- Compliance Halogen Free .(Br <900 ppm ,Cl <900 ppm , Br+Cl < 1500 ppm).

Descriptions

Due to the package design, EASV3006 has wide viewing angle, low power consumption and white LEDs are devices that are materialized by combing blue chips and special phosphor. This feature makes the LED ideal for light guide application.

Applications

- Mobile Phones
- Indicators



Device Selection Guide

Chip Materials	Emitted Color	Resin Color
InGaN	Pure White	Water Clear

Absolute Maximum Ratings (Ta=25℃)

Materials	Materials	Materials	Material s	
everse Voltage	V_R	5	V	
Forward Current	I _F	30	mA	
Peak Forward Current (Duty 1/10 @10ms)	I _{FP}	60	mA	
Power Dissipation	P_d	110	mW	
Operating Temperature	T_{opr}	-40 ~ +85	°C	
Storage Temperature	T_{stg}	-40 ~ +90	°C	
Soldering Temperature	T _{sol}	Reflow Soldering : 260 $^{\circ}$ C for 10 sec. Hand Soldering : 350 $^{\circ}$ C for 3 sec.		
Electrostatic Discharge(HBM)*1	ESD	2KV, Test/Result: 0/50. Test Times: 3Time.		

Notes: *1The products are sensitive to static electricity and must be carefully taken when handling products.

Electro-Optical Oharacteristics (Ta=25°C)

Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Luminous Flux	Ф	7.75		8.50	lm	I _F =20mA
Viewing Angle	2θ1/2		115		deg	I _F =20mA
Forward Voltage	V_{F}	2.95		3.45	V	I _F =20mA
Reverse Current	I _R			50	μΑ	V _R =5V

Notes:

1. Tolerance of Luminous Flux: ± 7%

2. Tolerance of Forward Voltage: ± 0.05V

Bin Range of Luminous Flux

Bin Code	Min.	Max.	Unit	Condition
L77	7.75	8.00		
L80	8.00	8.25	lm	$I_F=20mA$
L82	8.25	8.50	-	

Note: Tolerance of Luminous Flux: ± 7%



Bin Range of Forward Voltage

Bin Code	Min.	Max.	Unit	Condition
V4	2.95	3.05		
V5	3.05	3.15		
V6	3.15	3.25	V	IF=20mA
V7	3.25	3.35		
V8	3.35	3.45		

Note: Tolerance of Forward Voltage: ± 0.05V

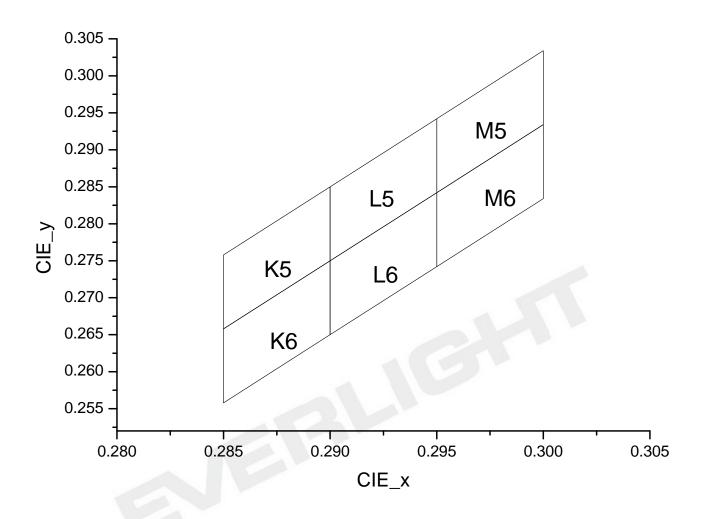


Bin Range of Ohromaticity Ooordinate

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0.2900 0.2900 0.2900 0.2950	0.2750 0.2750 0.2850	- -	0.2900 0.2900	0.2650 0.2650
0.2900 0.2900 0.2950	0.2750 0.2850	- - 16	0.2900	0.2650
0.2900 0.2950	0.2850	- - 16		
0.2950		- - L6	0.2900	
	0.2942	- Lh		0.2750
0.2950			0.2950	0.2842
	0.2842	-	0.2950	0.2742
0.2950	0.2842		0.2950	0.2742
0.2950	0.2942	MC	0.2950	0.2842
0.3000	0.3034	- IVIO	0.3000	0.2934
0.3000	0.2934		0.3000	0.2834
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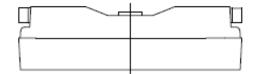


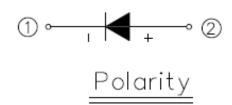
The O.I.E. 1931 Ohromaticity Diagram

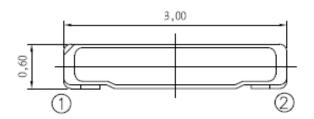


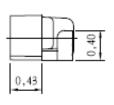


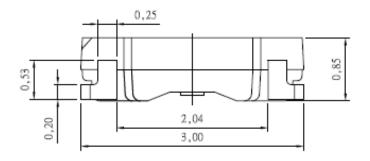
Package Outline Dimensions

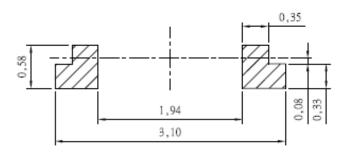












Recommend solder pad

Bot. view

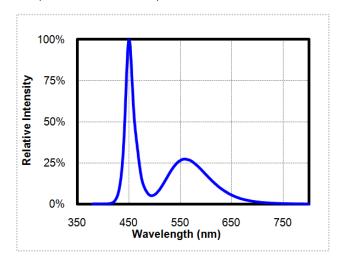
Note: The tolerances unless dimensions are ± 0.1 mm.



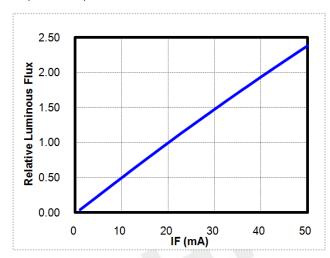
Typical Electro-Optical-Thermal Oharacteristics Ourves

1. Spectrum Distribution

(TS=25°C, IF=20mA)

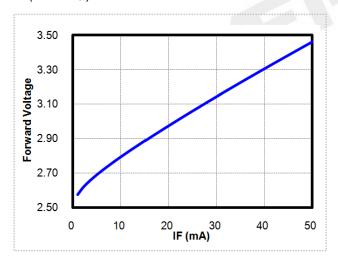


2. Relative Luminous Flux vs. Forward Current



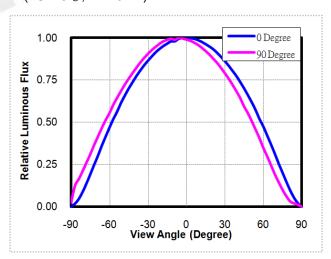
3. Relative Forward Voltage vs. Forward Current

(TS=25°C)



4. Radiation Diagram

(TS=25°C, IF=20mA)

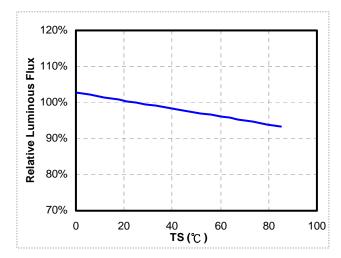




Typical Electro-Optical-Thermal Oharacteristics Ourves

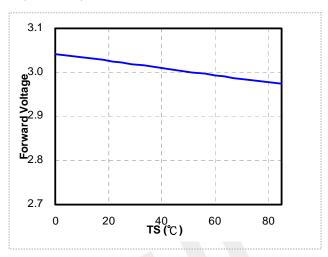
5. Relative Luminous Flux vs. Ambient Temperature

(IF=20mA)



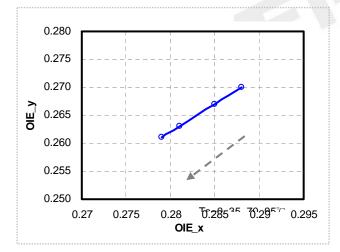
6. Forward Voltage vs. Ambient Temperature

(IF=20mA)

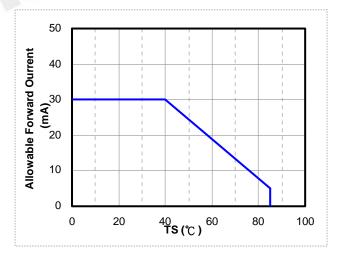


7. Chromaticity Coordinates vs. Ambient Temperature

(IF=20mA)



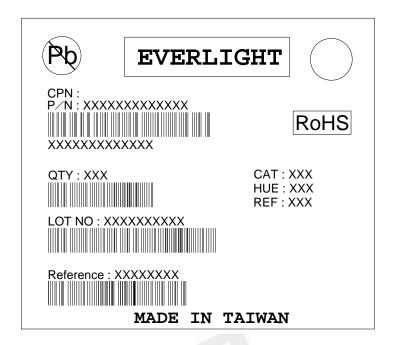
8. Forward Current De-rating Curve



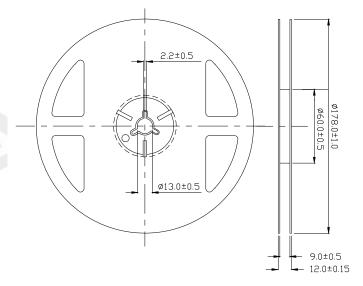


Label Explanation

CAT: Luminous Flux Rank HUE: Chromaticity Coordinates REF: Forward Voltage Rank



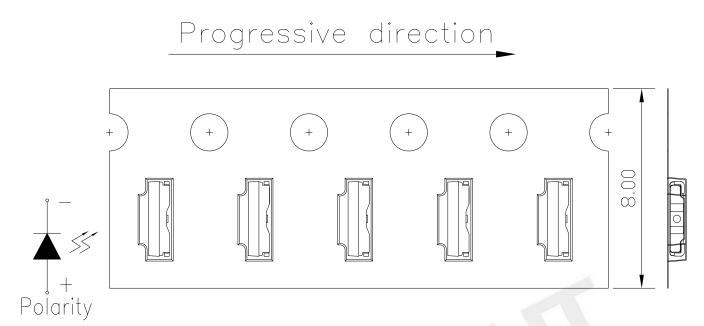
Reel Dimensions



Note: The tolerances unless dimension are ± 0.1 mm.

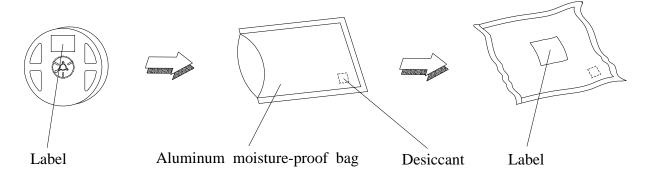


Oarrier Tape Dimensions: Loaded Quantity 250 up/500/1000/2000 pcs. Per Reel



Note: The tolerances unless mentioned is ± 0.1 mm,Unit = mm.

Moisture Resistant Packaging



Note: Actual photo of standard packing bag



Reliability Test Items and Oonditions

The reliability of products shall be satisfied with items listed below. Confidence level : 90%

LTPD: 10%

		Test Oonditio		Oriteria		
NO	Item	Temp./ Humidity	IF (mA)	Test Hours / Times	lv@20m A	V _F @ 20mA
1	Reflow Soldering	TSld = 260°C, Max.	10sec.	2 time	<±10%	<±10%
2	Temperature cycle		00°ℂ 30min.	200 cycles		
3	Thermal Shock	-10°C ~ 1 20min. (<15sec.)	00℃ 20min.	200 cycles		
4	Low Temp. Storage	Ta= -40°C		1000 hrs		
5	High Temp. Storage	Ta= 100°C		1000 hrs		
6	Temp. Humidity Storage	Ta= 60°C / 90%RH		1000 hrs	V >	,
7	Steady State Operating Life of Low Temp.	Ta= -40°C	20	1000 hrs	VF < ^	110%,
8	Steady State Operating Life Condition 1	Ta= 25°ℂ/ Room Humidity	20	1000 hrs		
9	Steady State Operating Life Condition 2	Ta= 60°C	20	1000 hrs		
10	Steady State Operating Life of High Temp.	Ta= 85°C	5	1000 hrs		
11	Steady State Operating Life of High Humidity Heat	Ta= 60°C / 90%RH	20	1000 hrs		



Precautions for Use

1. Over-current-proof

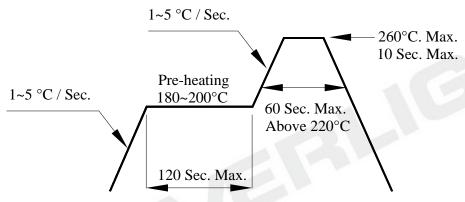
Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package: The LEDs should be used within one year and kept at 30° C or less and 70%RH or less.
- 2.3 After opening the package: We recommend that the LED should be soldered quickly (within 3 days). The soldering condition is 30°C or less and 60%RH or less. If unused LEDs remain, it should be stored in moisture proof packages.
- 2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 60±5°C for 24 hours. (One time only)

3. Soldering Condition

3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

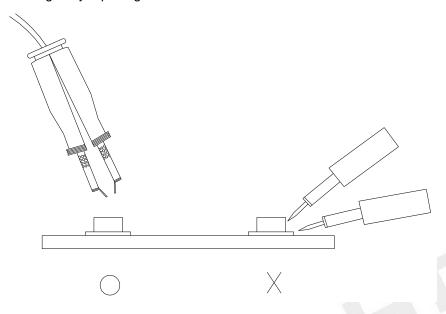
4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.



5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



6. Handling Indications

During processing, mechanical stress on the surface should be minimized as much as possible. Sharp objects of all types should not be used to pierce the sealing compound.