

SMD ■ REFLECTOR EAPL3527RGBA4



Features

- P-LCC-4 package.
- White package and black surface.
- Optical indicator.
- Ideal for backlight and light pipe application.
- Wide viewing angle.
- Suitable for vapor-phase reflow, Infrared reflow and wave solder processes.
- Computable with automatic placement equipment.
- Available on tape and reel (8mm Tape).
- Pb-free.
- The product itself will remain with RoHS compliant version

Description

The EAPL3527 series is available in soft orange, green, blue, and yellow. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes the LED ideal for light pipe application. The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

Applications

- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD's, switches and symbols.
- Light pipe application.
- General use.

Device Selection Guide

Chip Materials	Emitted Color	Resin Color
AlGaInP	Brilliant Red	White Diffuse
InGaN	Brilliant Green	
InGaN	Blue	

Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit
Reverse Voltage	V _R	5	V
Forward Current	I _F	RS:20 GB:20 B7:20	mA
Peak Forward Current (Duty 1/10 @1KHz)	I _{FP}	RS:100 GB:100 B7:100	mA
Power Dissipation	P _d	RS:120 GB:110 B7:110	mW
Total Power Dissipation	P _{tot}	340	mW
Operating Temperature	T _{opr}	-40 ~ +85	°C
Storage Temperature	T _{stg}	-40 ~ +90	°C
ESD (Classification acc. AEC Q101)	ESD _{HBM}	RS:2000 GH:1000 BH:1000	V
Soldering Temperature	T _{sol}	Reflow Soldering : 260 °C for 10 sec. Hand Soldering : 350 °C for 3 sec.	

Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol		Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	I _v	RS	756.0	-----	1098.0	mcd	I _F =20mA
		GB	1500.0	-----	2190.0		
		B7	275.0	-----	395.0		
Viewing Angle	2θ _{1/2}		-----	120	-----	deg	I _F =20mA
Peak Wavelength	λ _p	RS		632		nm	I _F =20mA
		GB	-----	518	-----		
		B7		468			
Dominant Wavelength	λ _d	RS	618.0		627.0	nm	I _F =20mA
		GB	528.0	-----	535.5		
		B7	466.5		474.0		
Spectrum Radiation Bandwidth	Δλ	RS		25		nm	I _F =20mA
		GB	-----	35	-----		
		B7		35			
Forward Voltage	V _F	RS	1.75	---	2.35	v	I _F =20m
		GB	2.95	---	3.55		
		B7	2.75	---	3.55		
Reverse Current	I _R	RS	-----	-----	10	μA	V _R =5V
		GB	-----	-----	50		
		B7	-----	-----	50		

Note:

1. Tolerance of Luminous Intensity: ±10%
2. Tolerance of Dominant Wavelength: ±1nm
3. Tolerance of Forward Voltage: ±0.1V

Floating Bin(RS)

Bin Range of Luminous Intensity

Bin Group	Bin Code	Min.	Max.	Unit	Condition
12A	12a	756.0	825.0	mcd	$I_F = 20\text{mA}$
	12b	825.0	907.0		
13A	13a	907.0	998.0		
	13b	998.0	1098.0		

Bin Range of Dominant Wavelength

Symbol	Bin Code	Min.	Max.	Unit	Condition
RS	R1	618.0	621.0	nm	$I_F = 20\text{mA}$
	R2	621.0	624.0		
	R3	624.0	627.0		

Bin Range of Forward Voltage

Symbol	Bin Code	Min.	Max.	Unit	Condition
RS	0	1.75	1.95	V	$I_F = 20\text{mA}$
	1	1.95	2.15		
	2	2.15	2.35		

Note:

- 1.Tolerance of Luminous Intensity: $\pm 10\%$
- 2.Tolerance of Dominant Wavelength: $\pm 1\text{nm}$
- 3.Tolerance of Forward Voltage: $\pm 0.1\text{V}$

Floating Bin(GB)

Bin Range of Luminous Intensity

Bin Group	Bin Code	Min.	Max.	Unit	Condition
16A	15B	1500.0	1650.0	mcd	$I_F = 20\text{mA}$
	16a	1650.0	1810.0		
	16b	1810.0	1990.0		
	17a	1990.0	2190.0		

Bin Range of Dominant Wavelength

Symbol	Bin Code	Min.	Max.	Unit	Condition
GB	G1	528.0	530.5	nm	$I_F = 20\text{mA}$
	G2	530.5	533.0		
	G3	533.0	535.5		

Bin Range of Forward Voltage

Symbol	Bin Code	Min.	Max.	Unit	Condition
GB	11	2.90	3.10	V	$I_F = 20\text{mA}$
	12	3.10	3.30		
	13	3.30	3.50		

Note:

- 1.Tolerance of Luminous Intensity: $\pm 10\%$
- 2.Tolerance of Dominant Wavelength: $\pm 1\text{nm}$
- 3.Tolerance of Forward Voltage: $\pm 0.1\text{V}$

Floating Bin(B7)

Bin Range of Luminous Intensity

Bin Group	Bin Code	Min.	Max.	Unit	Condition
7A	6B	275.0	300.0	mcd	$I_F = 20\text{mA}$
	7a	300.0	330.0		
	7b	330.0	360.0		
	8a	360.0	395.0		

Bin Range of Dominant Wavelength

Symbol	Bin Code	Min.	Max.	Unit	Condition
B7	B1	466.5	469.0	nm	$I_F = 20\text{mA}$
	B2	469.0	471.5		
	B3	471.5	474.0		

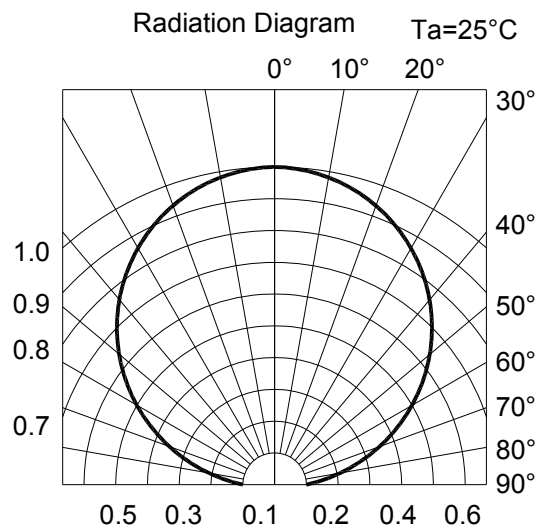
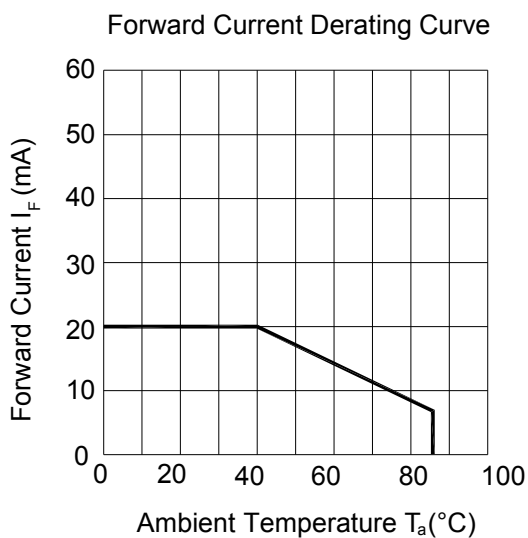
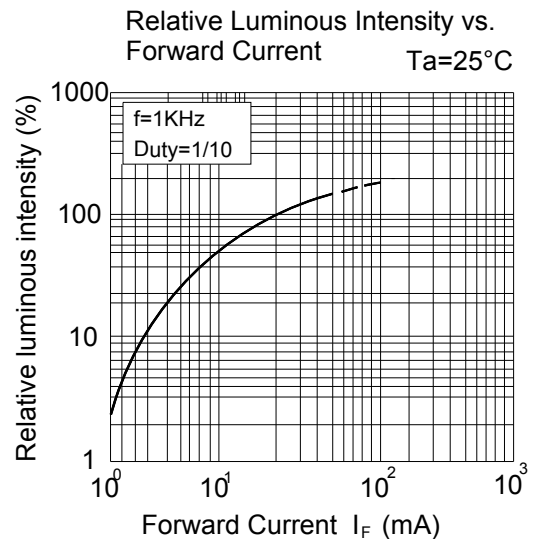
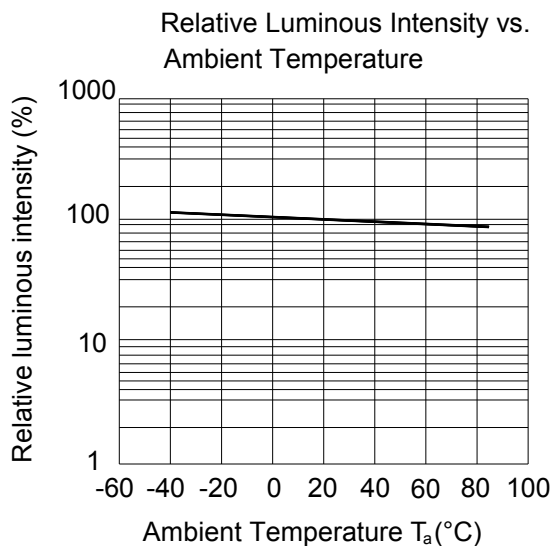
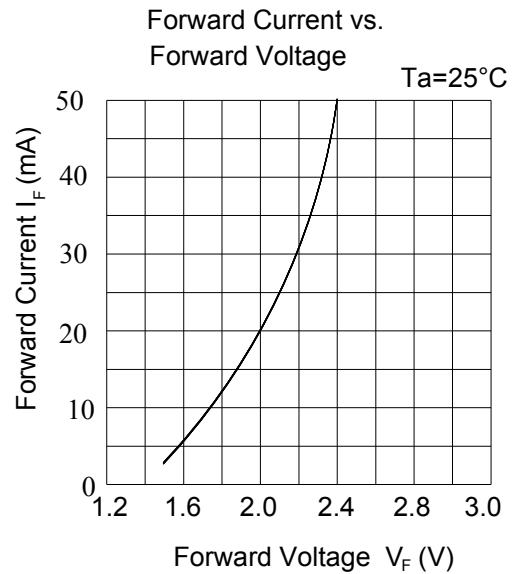
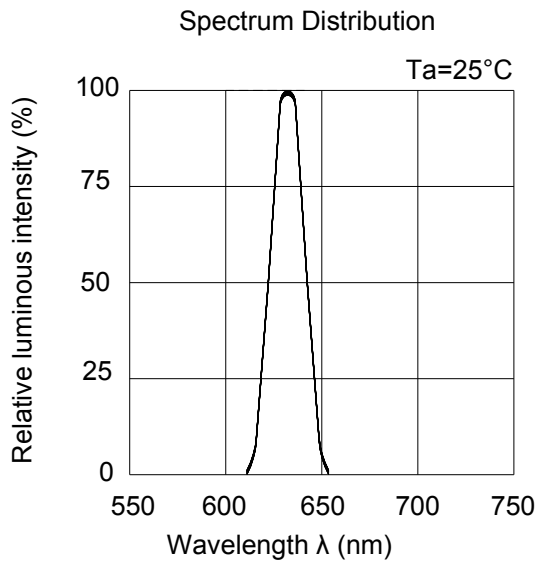
Bin Range of Forward Voltage

Symbol	Bin Code	Min.	Max.	Unit	Condition
B7	A	2.75	2.95	V	$I_F = 20\text{mA}$
	B	2.95	3.15		
	C	3.15	3.35		

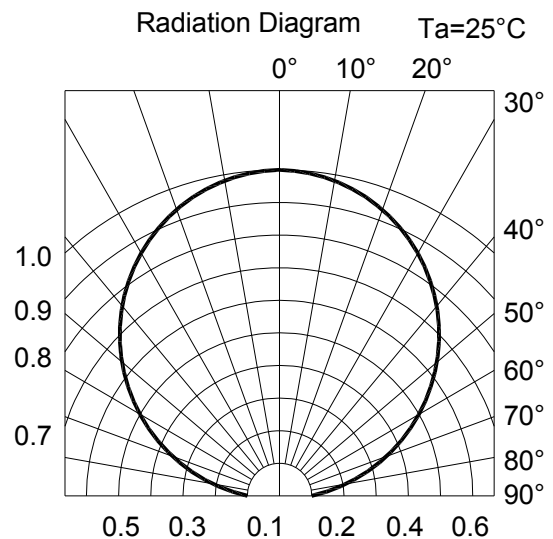
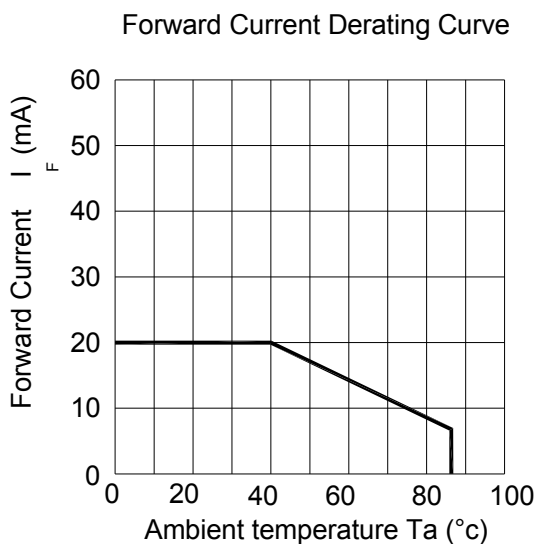
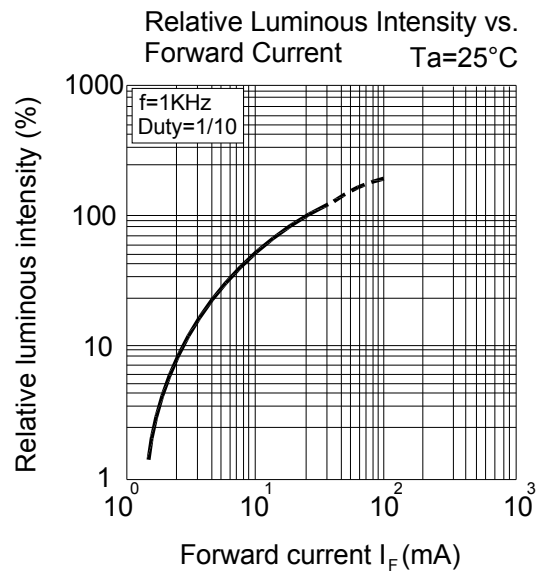
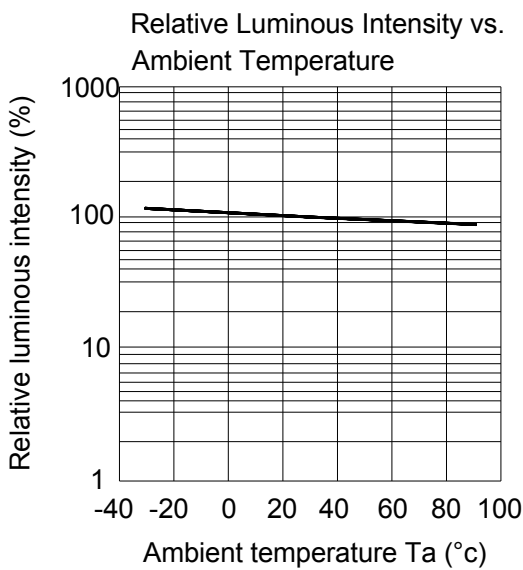
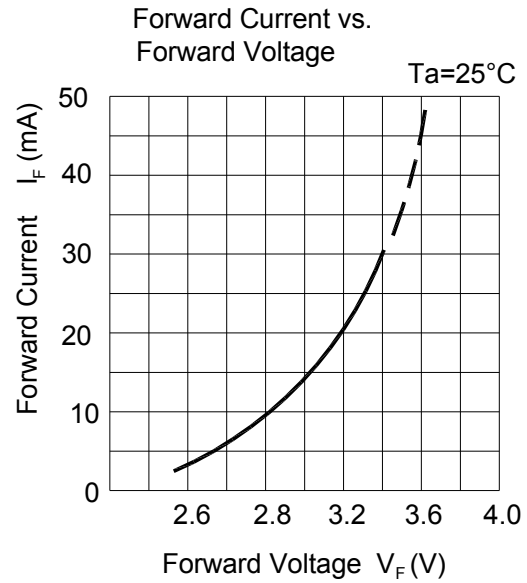
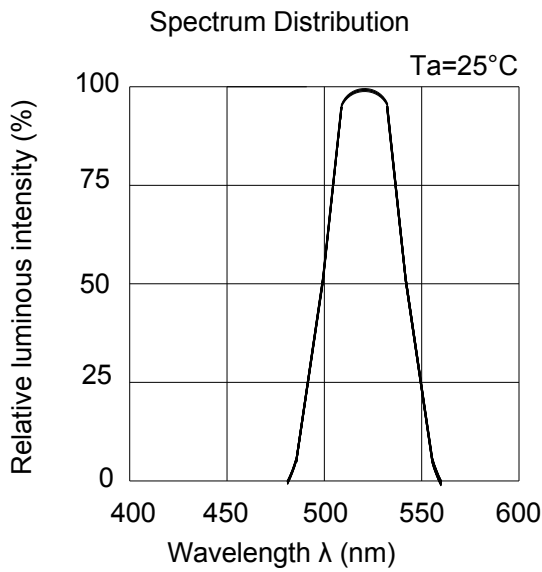
Note:

- 1.Tolerance of Luminous Intensity: $\pm 10\%$
- 2.Tolerance of Dominant Wavelength: $\pm 1\text{nm}$
- 3.Tolerance of Forward Voltage: $\pm 0.1\text{V}$

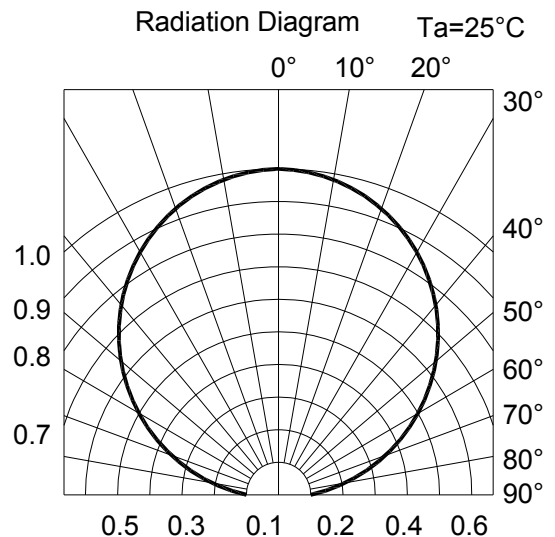
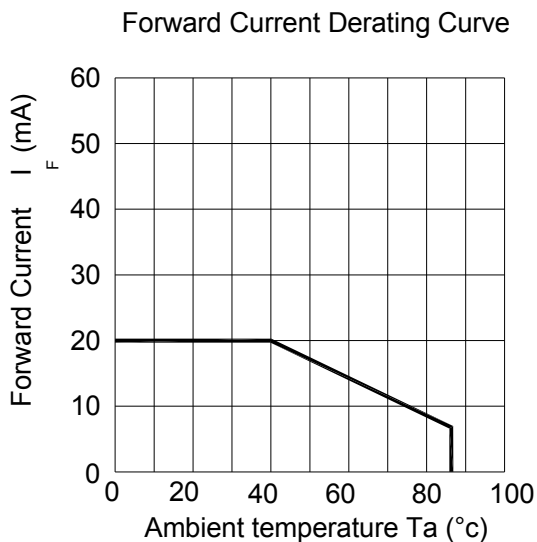
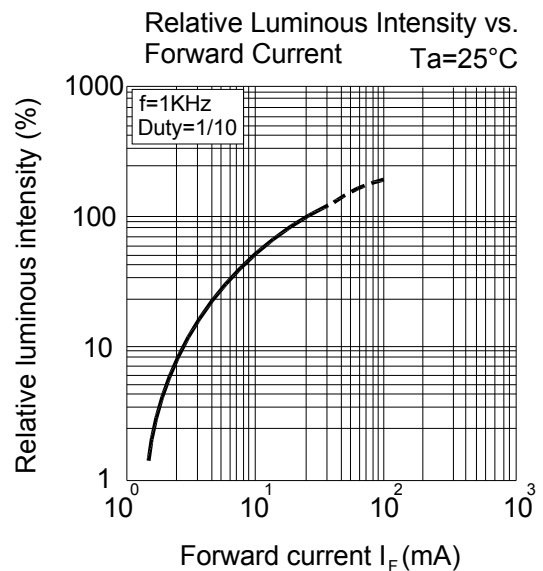
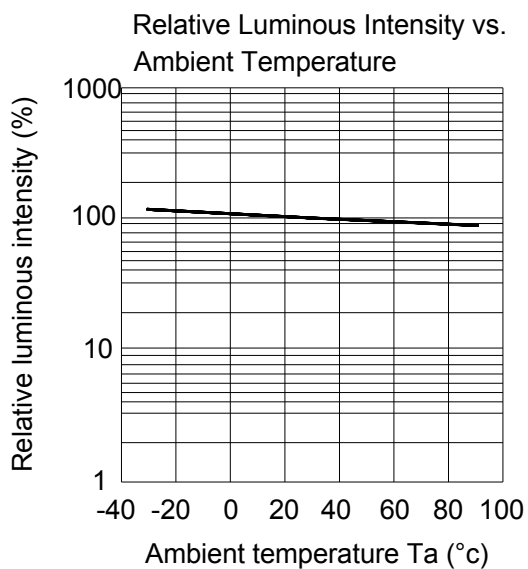
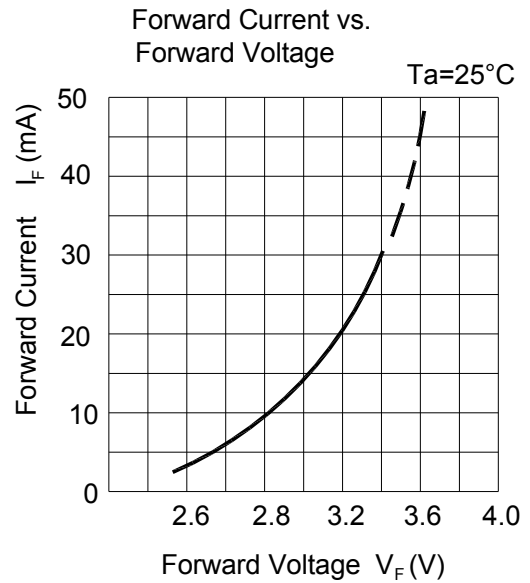
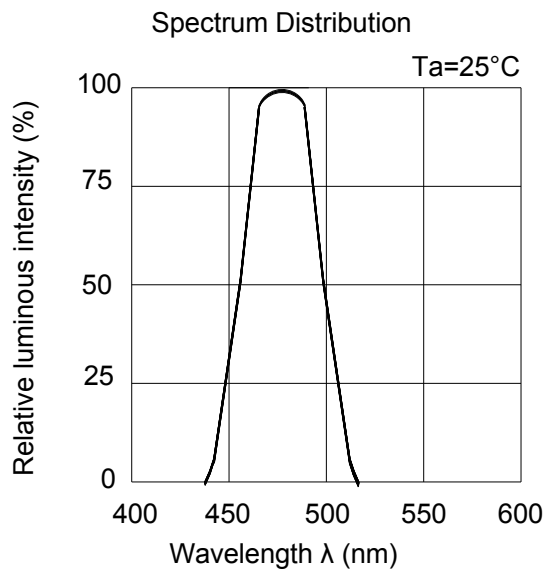
Typical Electro-Optical Characteristics Curves(RS)



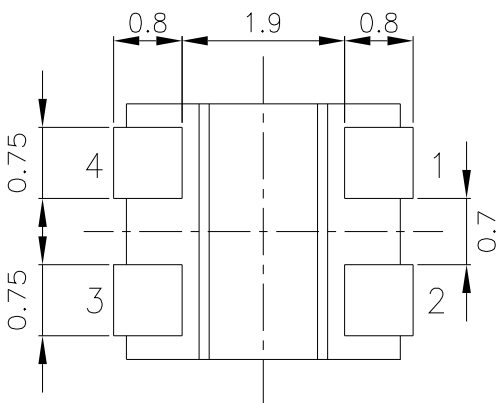
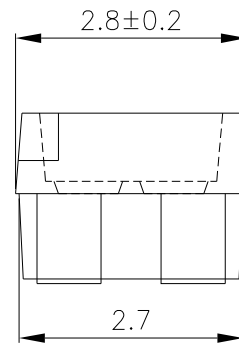
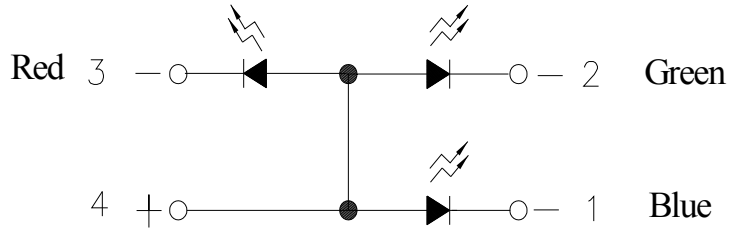
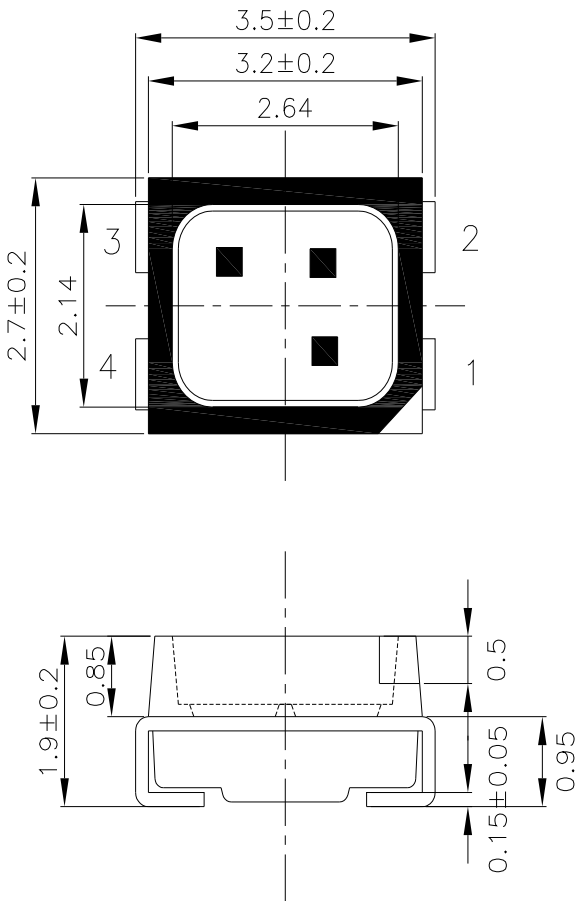
Typical Electro-Optical Characteristics Curves(GB)



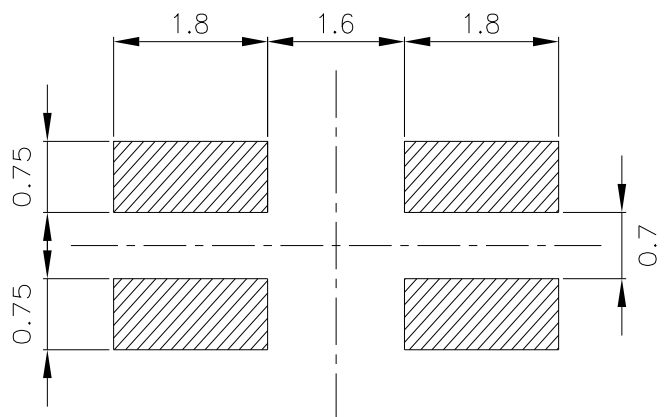
Typical Electro-Optical Characteristics Curves(B7)



Package Dimension



Recommended Solder Pad



Note: Tolerances unless mentioned ± 0.1 mm. Unit = mm

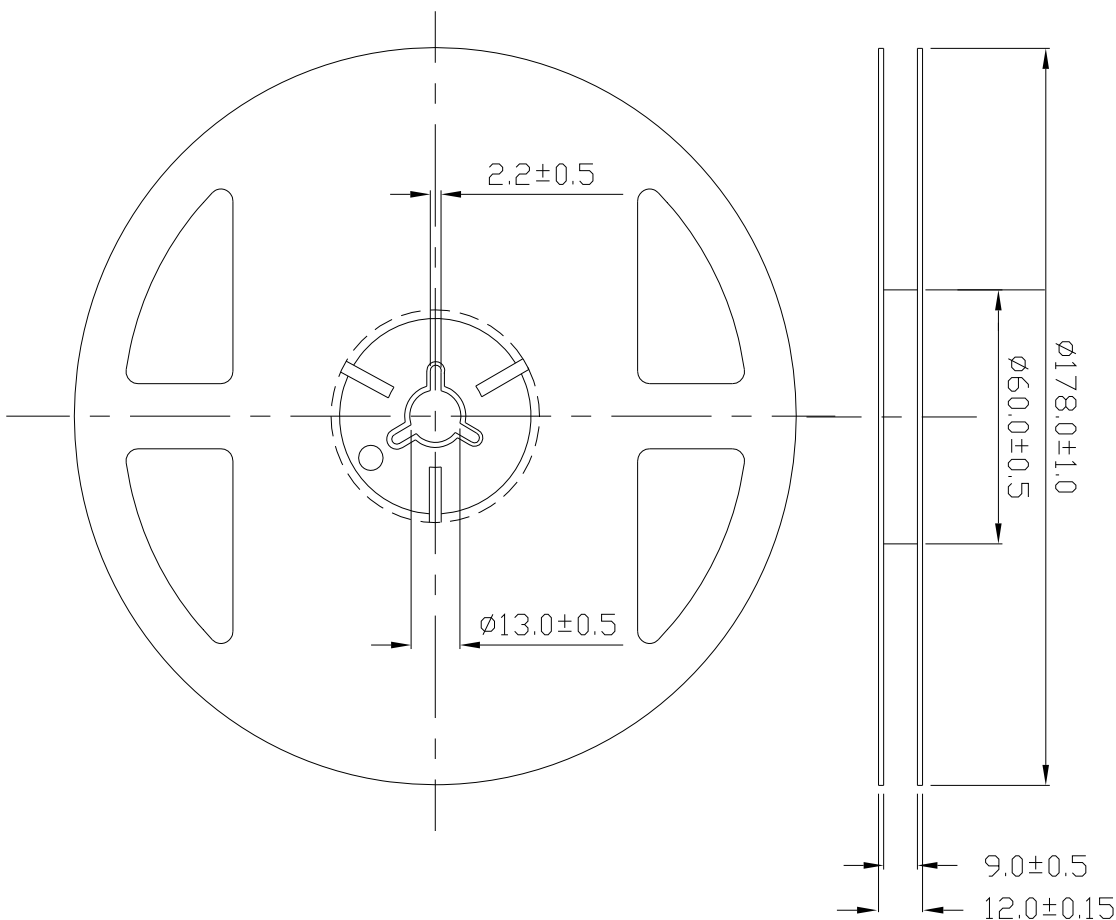
Moisture Resistant Packing Materials

Label Explanation



- CPN: Customer's Product Number
- P/N: Product Number
- QTY: Packing Quantity
- CAT: Luminous Intensity Rank
- HUE: Dom. Wavelength Rank
- REF: Forward Voltage Rank
- LOT No: Lot Number

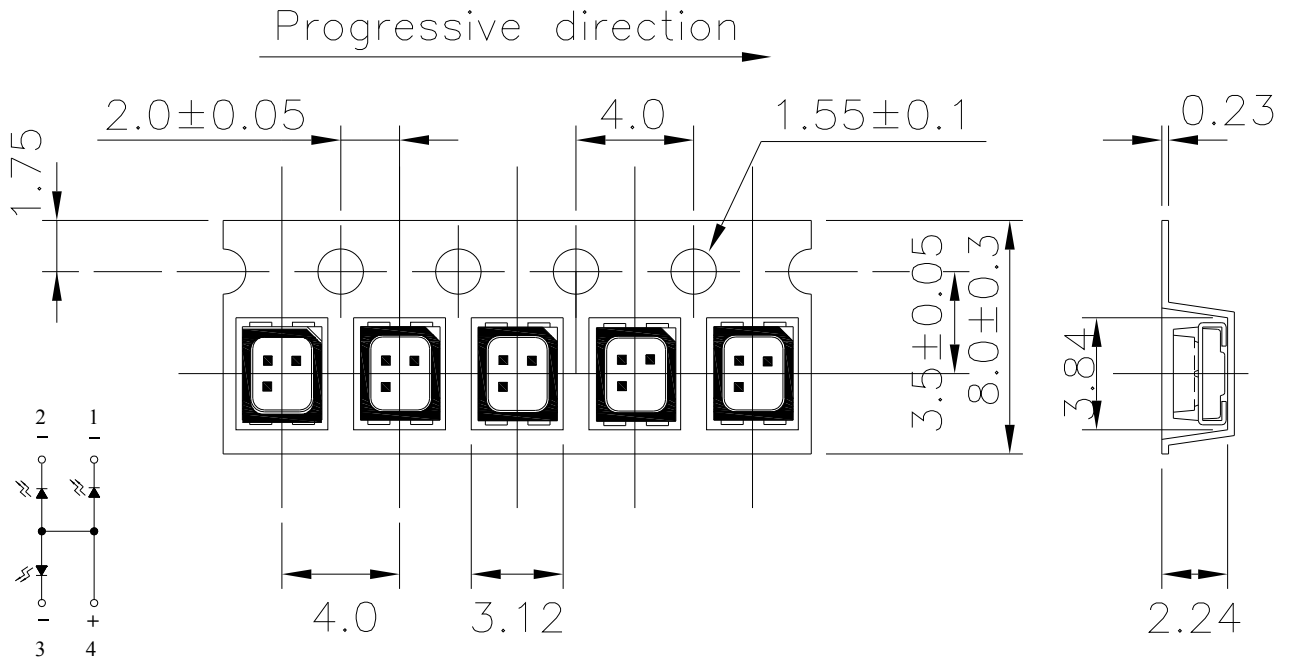
Reel Dimensions



Note: Tolerances unless dimension $\pm 0.1\text{mm}$; Unit = mm

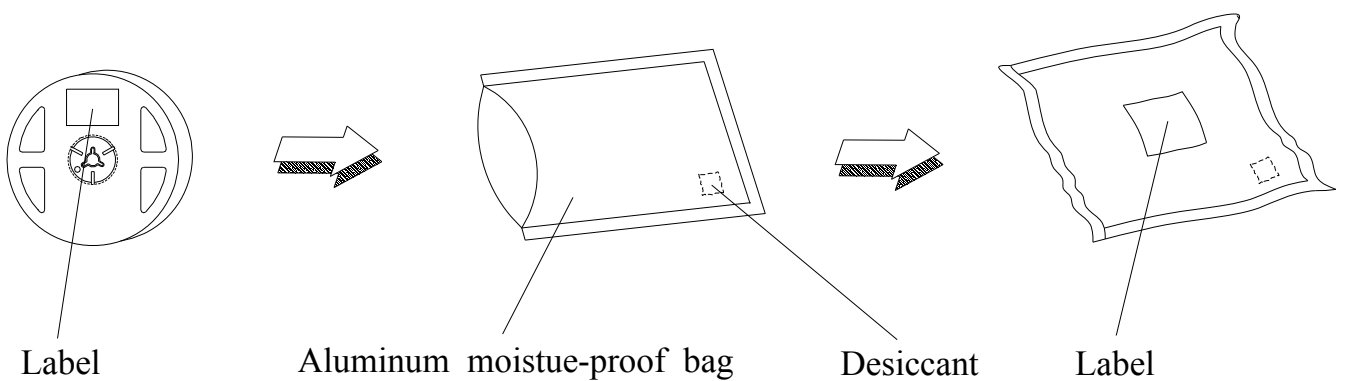
Carrier Tape Dimensions:

Minimum packing amount is 1000 pcs per reel



Note: Tolerances unless mentioned ±0.1mm. Unit = mm

Moisture Resistant Packing Process



Note: Tolerances unless mentioned ±0.1mm. Unit = mm

Precautions for Use

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package: The LEDs should be kept at 30°C or less and 90%RH or less.

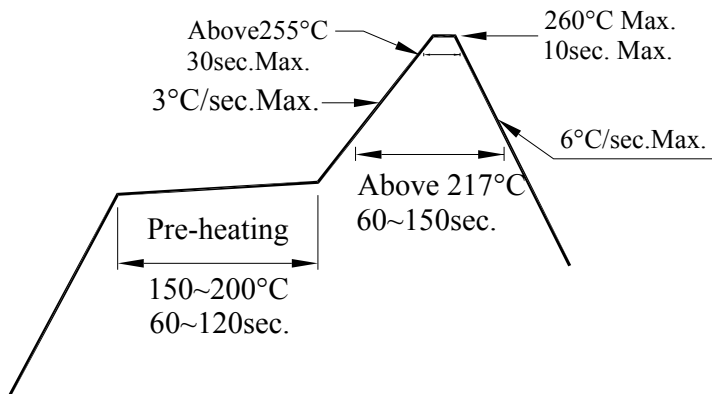
2.3 After opening the package: The LED's floor life is 168Hrs under 30°C or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.

2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : 60±5°C for 24 hours.

3. Soldering Condition

3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

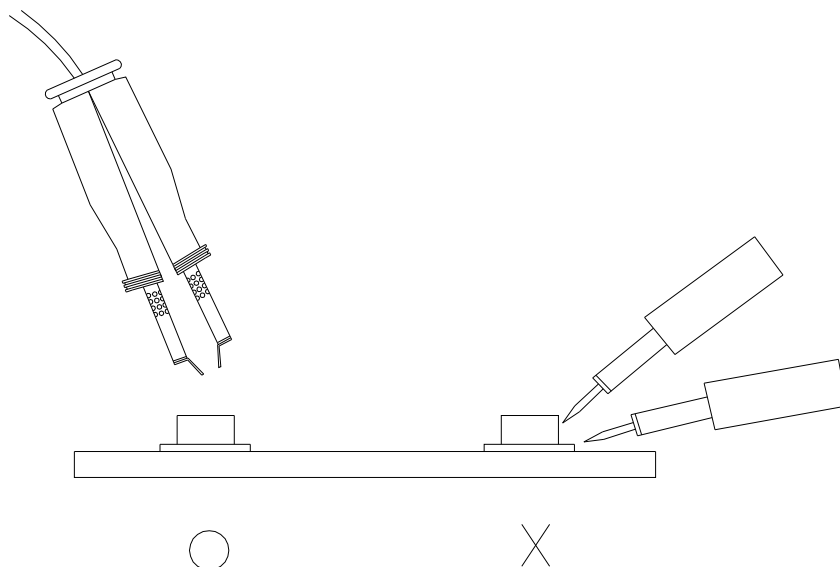
3.4 After soldering, do not warp the circuit board.

4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



6.Directions for use

The LEDs should be operated with forward bias. The driving circuit must be designed so that the LEDs are not subjected to forward or reverse voltage while it is off. If reverse voltage is continuously applied to the LEDs, It may cause migration resulting in LED damage.

DISCLAIMER

1. EVERLIGHT reserves the right(s) on the adjustment of product material mix for the specification.
2. The product meets EVERLIGHT published specification for a period of twelve (12) months from date of shipment.
3. The graphs shown in this datasheet are representing typical data only and do not show guaranteed values.
4. When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. EVERLIGHT assumes no responsibility for any damage resulting from the use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.
5. These specification sheets include materials protected under copyright of EVERLIGHT. Reproduction in any form is prohibited without obtaining EVERLIGHT's prior consent.
6. This product is not intended to be used for military, aircraft, automotive, medical, life sustaining or life saving applications or any other application which can result in human injury or death. Please contact authorized Everlight sales agent for special application request.