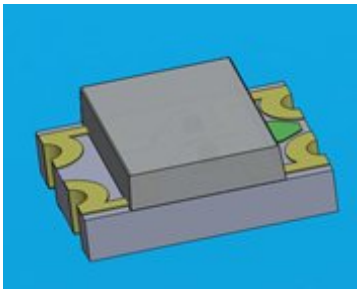


SMD ■ B

EAST3527RGA4



Features

- Package in 8mm tape on 7" diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Mono-color type.
- Pb-free.
- The product itself will remain within RoHS compliant version.
- Compliance with EU REACH
- Compliance Halogen Free .(Br <900 ppm ,Cl <900 ppm , Br+Cl < 1500 ppm).

Description

- The SMD LED is much smaller than lead frame type components, thus enable smaller board ize,

higher packing density, reduced storage space and finally smaller equipment to be obtained.

- Besides, lightweight makes them ideal for miniature applications. etc.

Applications

- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.

Device Selection Guide

Chip Type	Chip Materials	Emitted Color	Resin Color
R6	AlGaInP	Brilliant Red	Water Clear
GV	AlGaInP	Green	Water Clear

Absolute Maximum Ratings (Ta=25 °C)

Parameter	Symbol	Code	Rating	Unit
Reverse Voltage	V_R		5	V
Forward Current	I_F	R6	25	mA
		GV	25	mA
peak Forward Current (Duty 1/10 @1KHz)	I_{FP}	R6	60	mA
		GV	60	
Power Dissipation	P_d	R6	60	mW

		GV	60	
Electrostatic Discharge(HBM)	ESD	R6	2000	V
		GV	2000	
Operating Temperature	T _{opr}		-40 ~ +85	
Storage Temperature	T _{stg}		-40 ~ +90	
Soldering Temperature	T _{sol}		Reflow Soldering : 260 for 10 sec. Hand Soldering : 350 for 3 sec.	

Electro-Optical Characteristics (Ta=25 °C)

Parameter	Symbol	Code	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	I _v	R6	45.0	-----	112.0	mcd	
		GV	22.5	-----	57.0		
Viewing Angle	2θ _{1/2}		-----	140	-----	deg	
Peak Wavelength	λ _p	R6	-----	632	-----	nm	I _F =20mA
		GV	-----	568	-----	nm	
Dominant Wavelength	λ _d	R6	617.5	-----	633.5	nm	
		GV	563.5	-----	571.5	nm	
Spectrum Radiation Bandwidth		R6	-----	20	-----	nm	

		GV	-----	20	-----	nm	
Forward Voltage	V_F	R6	1.7	2.0	2.4	V	
		GV	1.7	2.0	2.4		
Reverse Current	I_R	R6	-----	-----	10	μA	$V_R=5V$
		GV	-----	-----	10	μA	$V_R=5V$

Notes:

- 1.Tolerance of Luminous Intensity $\pm 11\%$
- 2.Tolerance of Dominant Wavelength $\pm 1nm$

Bin Range of Luminous Intensity

R6

Bin Code	Min.	Max.	Unit	Condition
P1	45.0	57.0	mcd	$I_F = 20mA$
P2	57.0	72.0		
Q1	72.0	90.0		
Q2	90.0	112.0		

GV

Bin Code	Min.	Max.	Unit	Condition
M2	22.5	28.5	mcd	$I_F = 20mA$
N1	28.5	36.0		

N2	36.0	45.0
P1	45.0	57.0

Bin Range of DOM. Wavelength

R6

Group	Bin Code	Min.	Max.	Unit	Condition
A	E4	617.5	621.5	nm	$I_F = 20\text{mA}$
	E5	621.5	625.5		
	E6	625.5	629.5		
	E7	629.5	633.5		

GV

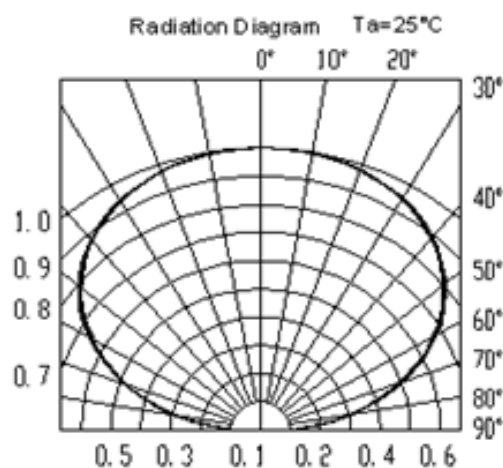
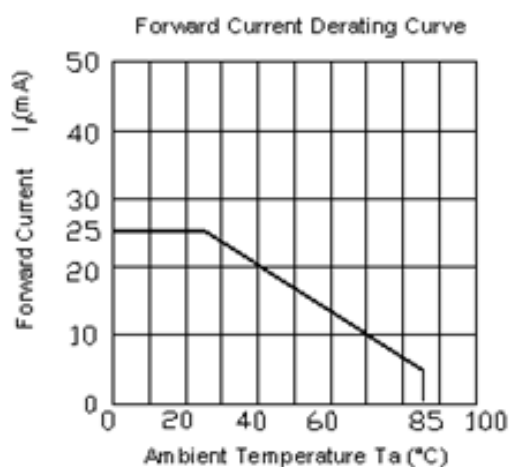
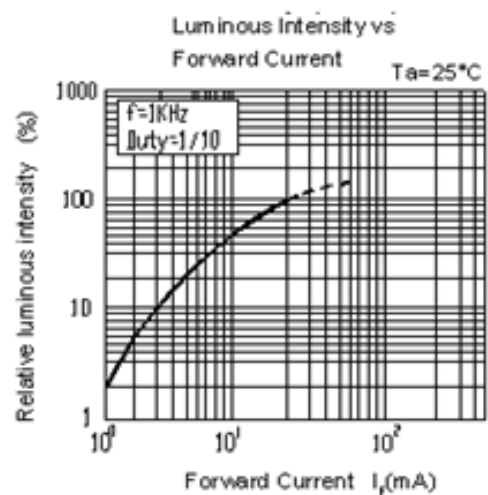
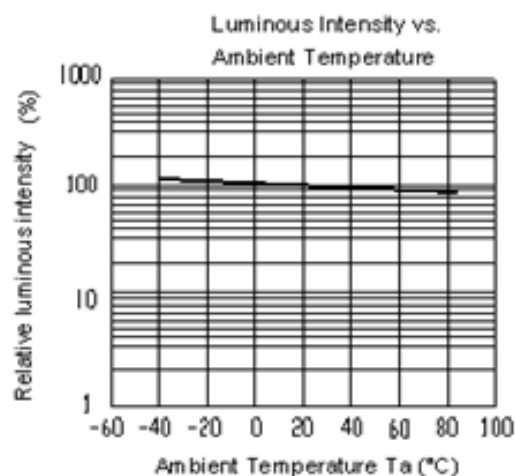
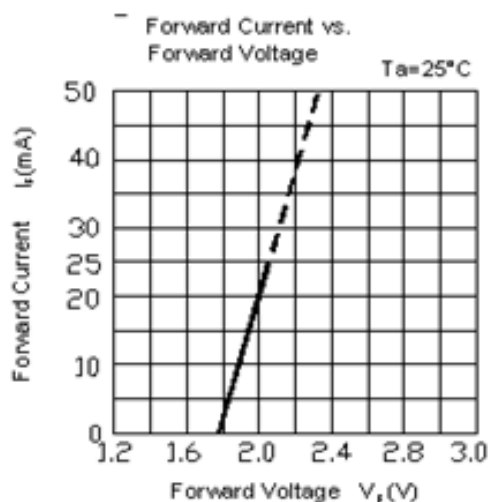
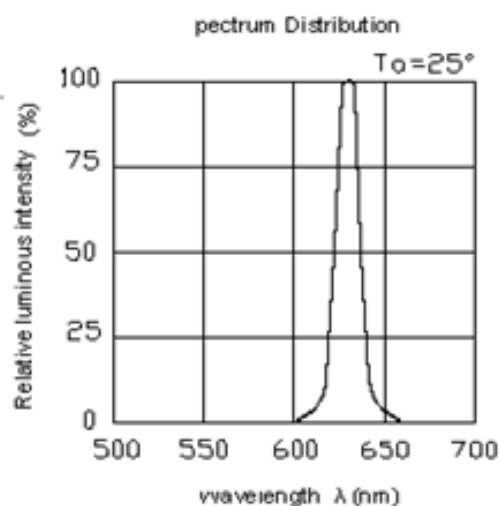
Group	Bin Code	Min.	Max.	Unit	Condition
A	C13	563.5	565.5	nm	$I_F = 20\text{mA}$
	C14	565.5	567.5		
	C15	567.5	569.5		
	C16	569.5	571.5		

Notes:

- 1.Tolerance of Luminous Intensity $\pm 11\%$
- 2.Tolerance of Dominant Wavelength $\pm 1\text{nm}$

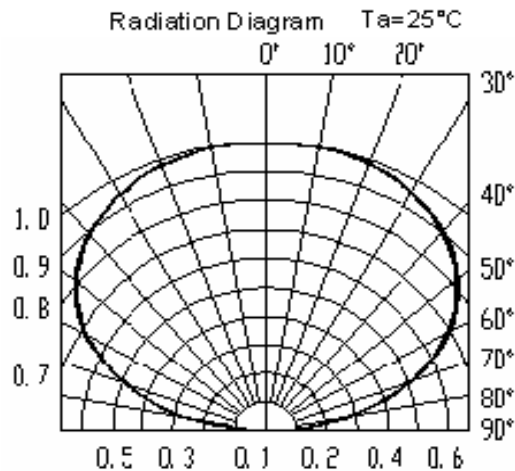
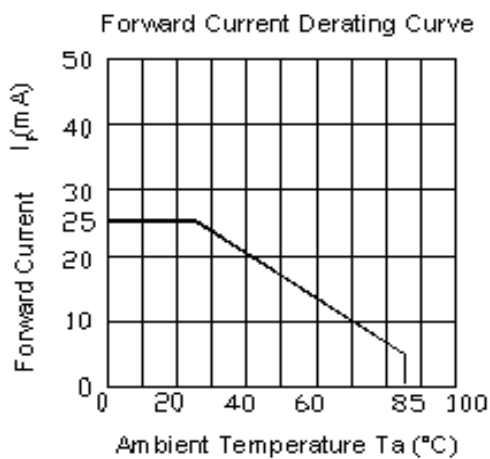
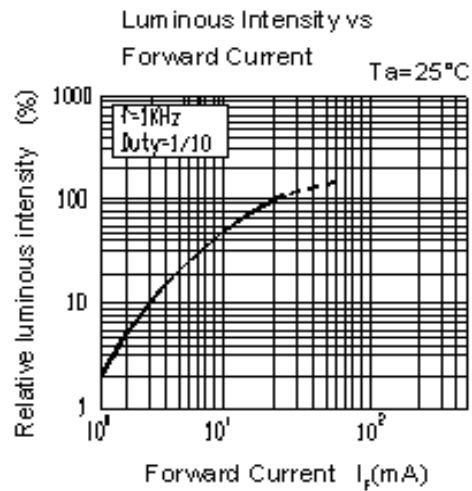
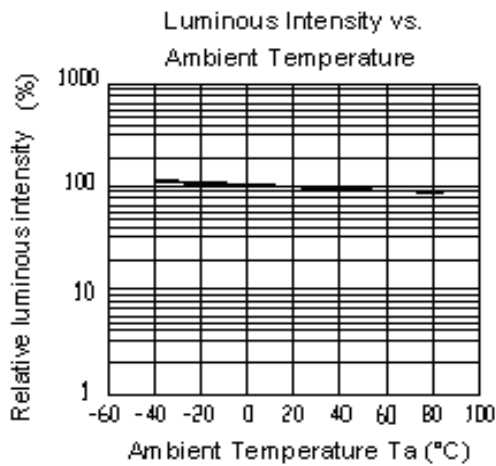
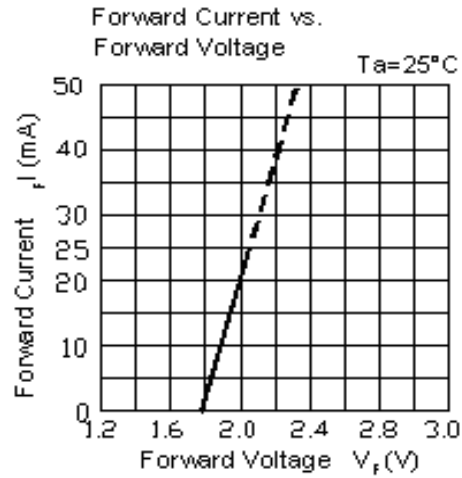
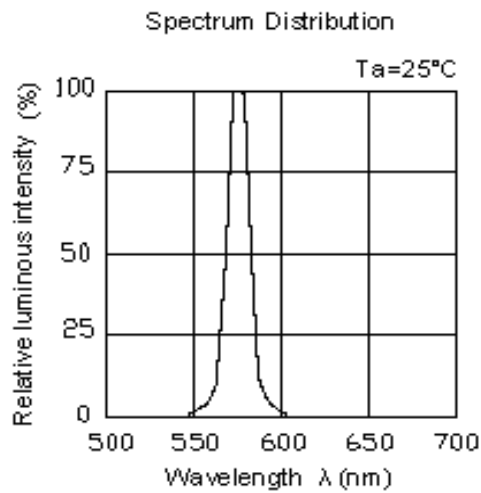
Typical Electro-Optical Characteristics Curves

R6

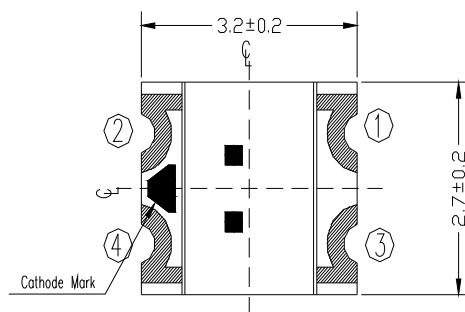


Typical Electro-Optical Characteristics Curves

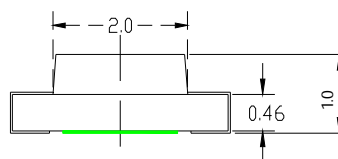
GV



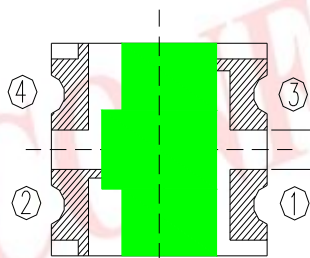
Package Outline Dimensions



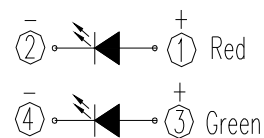
Top



Side

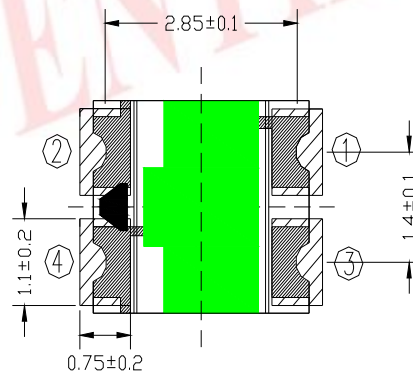


Bottom



Polarity

Recommend soldering pad



Suggested pad dimension is just for reference only.
Please modify the pad dimension based on individual need.

Note: Tolerances unless mentioned ± 0.1 mm. Unit = mm

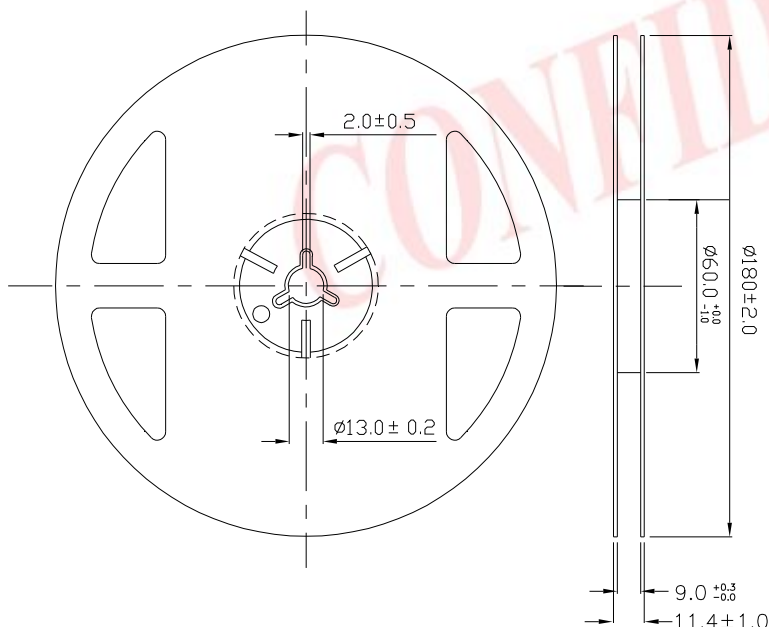
Moisture Resistant Packing Materials

Label Explanation



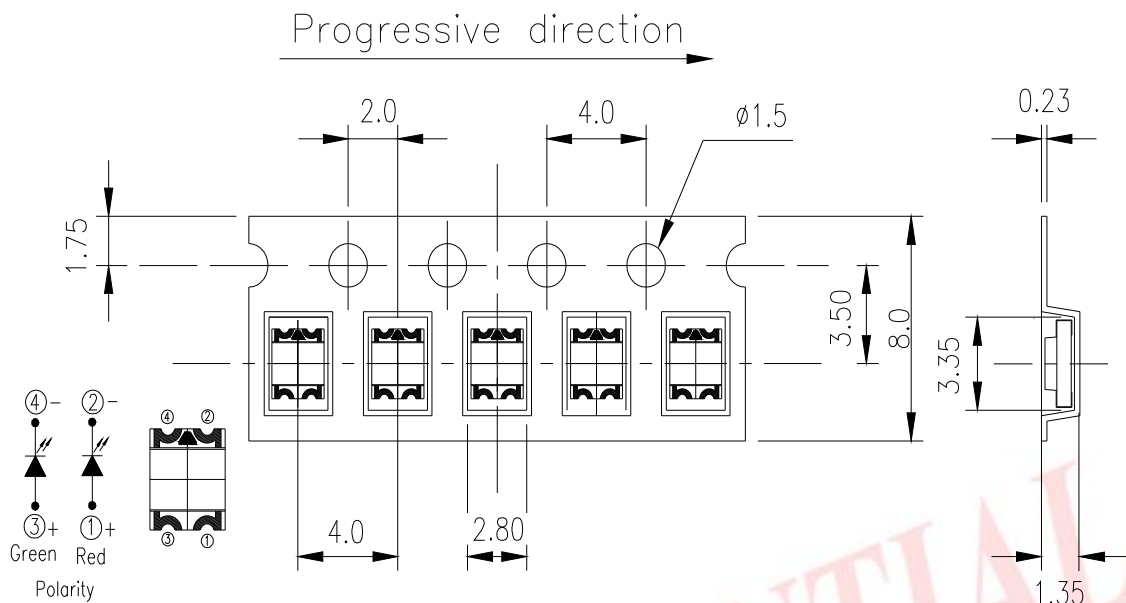
- CPN: Customer's Product Number
- P/N: Product Number
- QTY: Packing Quantity
- CAT: Luminous Intensity Rank
- HUE: Chromaticity Coordinates & Dom. Wavelength Rank
- REF: Forward Voltage Rank
- LOT No: Lot Number

Reel Dimensions



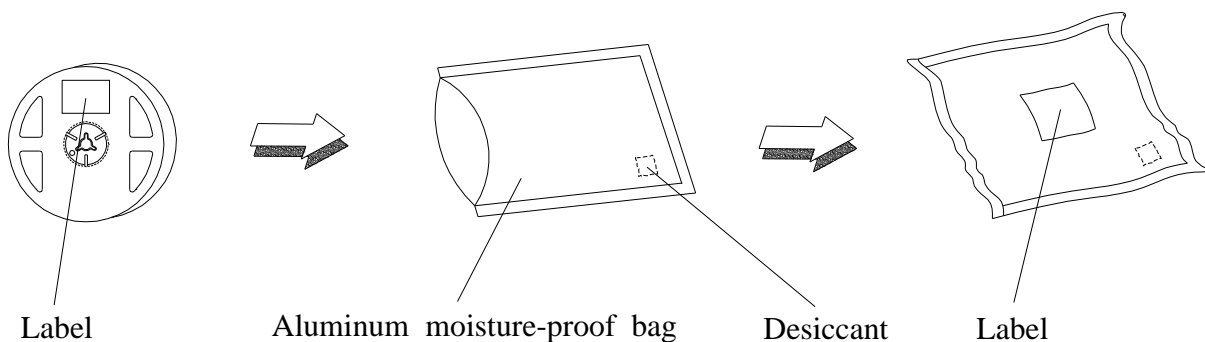
Note: The tolerances unless mentioned is $\pm 0.1\text{mm}$,Unit = mm

Carrier Tape Dimensions: Loaded quantity 2000 PCS per reel



Note: The tolerances unless mentioned is ± 0.1 mm ,Unit = mm

Moisture Resistant Packaging



Precautions For Use

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 After opening the package: The LEDs should be kept at 30 or less and 60%RH or less.

2.3 The LEDs should be used within 168 hours (7days) after opening the package .

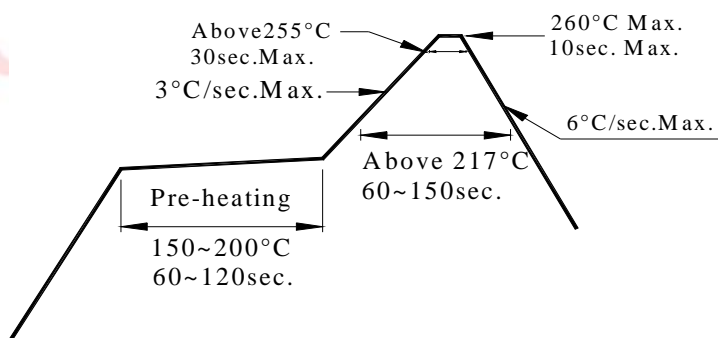
If unused LEDs remain, it should be stored in moisture proof packages.

2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : 60 ± 5 for 24 hours.

3. Soldering Condition

3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

3.4 After soldering, do not warp the circuit board.

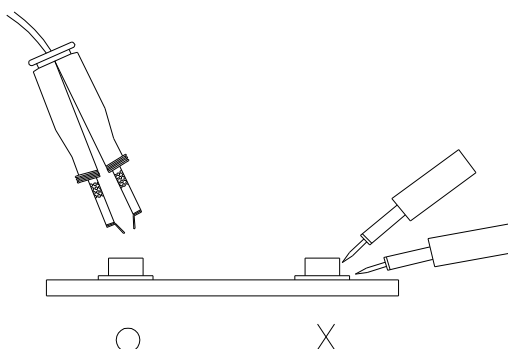
4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350 for 3 seconds within once in less than the

soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



Application Restrictions

High reliability applications such as military/aerospace, automotive safety/security systems, and medical equipment may require different product. If you have any concerns, please contact Everlight Americas before using this product in your application. This specification guarantees the quality and performance of the product as an individual component. Do not use this product beyond the specification described in this document.